

**(001)**

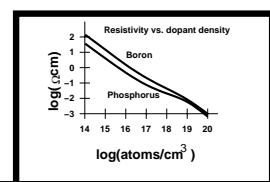
**Etch rate in KOH**

44 gm in 100ml H<sub>2</sub>O @ 85 C  
 {100} 1.4  $\mu$ /min  
 {111} 0.0035  
 SiO<sub>2</sub> 0.0014  
 Si<sub>3</sub>N<sub>4</sub> not etched

**( $\bar{1}11$ )**

**(101)**

**(111)**



**Etching Si+Boron**

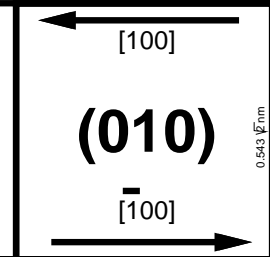
Presence of boron reduces etch rate in KOH and EDP. No dependence below 10<sup>19</sup>/cm<sup>3</sup>. At 10<sup>20</sup>/cm<sup>3</sup> reduced by 100 (EDP) reduced by 10-100 (KOH).

**( $\bar{0}10$ )**

**( $\bar{1}10$ )**

Available via anonymous ftp from synergy.icsl.ucla.edu in pub/crystal.i - ksjsj  
 pister@ee.ucla.edu, 1/26/93

**(110)**



**Etch rate in EDP**

750 ml Ethylene Diamine  
 120 gm Pyrocatechol  
 100 ml water @115C  
 {100} 0.75  $\mu$ /min  
 {111} 0.021  
 SiO<sub>2</sub> 0.0002  
 Si<sub>3</sub>N<sub>4</sub> 0.0001

**110**

**110**

**<100>**

(abc) specific plane  
 {abc} equivalent planes  
 [abc] specific direction  
 <abc> equivalent directions

**Single crystal silicon**

<sup>14</sup>Si<sup>28.1</sup>

density: 2.33 gm/cm<sup>3</sup>  
 melting point: 1415 °C  
 band gap: 1.12 eV  
 electron mobility: 1350 cm<sup>2</sup>/Vs  
 hole mobility: 480 cm<sup>2</sup>/Vs  
 resistivity: 2.5 x 10<sup>5</sup> Ω-cm (intr.)  
 relative permittivity: 11.8  
 Young's modulus: 1.9x10<sup>11</sup> Pa  
 thermal conductivity: 1.57 W/cm °C  
 yield strength: 7.0x10<sup>9</sup> Pa

The idea for the shape came from a similar paper model that I saw once. I don't know who made that one. Perhaps Monsanto? Most of the data comes from "Silicon as a mechanical Material", by Peterson (Proc.IEEE, v70n5, 1982, pp.420-457). Other data from "VLSI Technology", edited by Sze (McGraw-Hill) and "Solid State Electronic Devices", by Streetman (Prentice-Hall).

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