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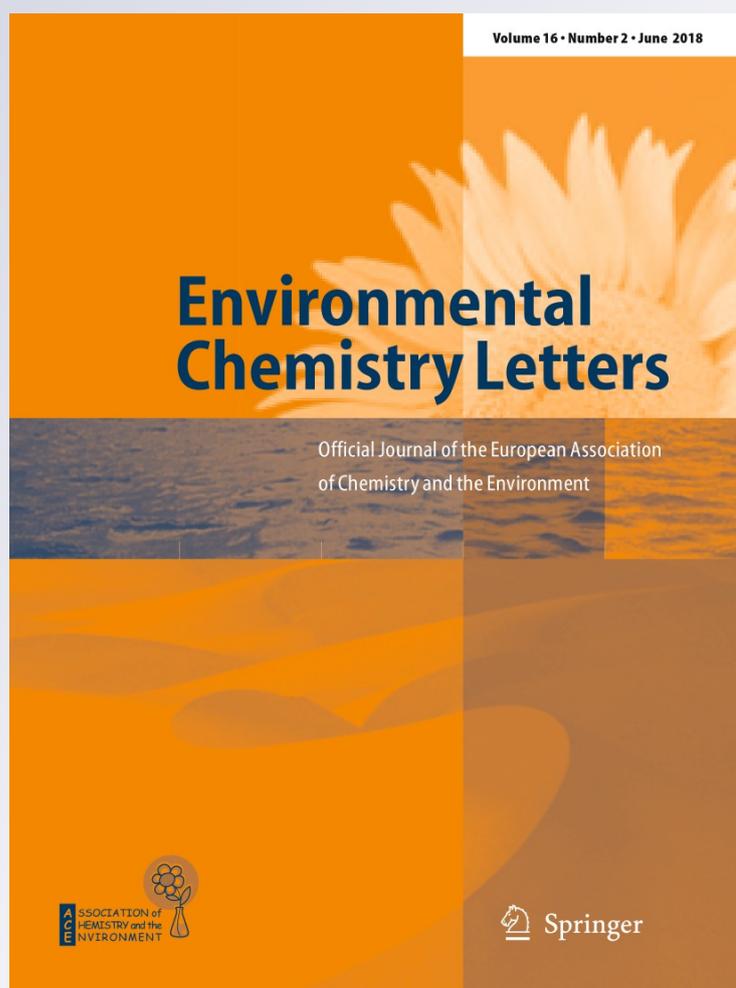
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REVIEW

Supported single-atom catalysts: synthesis, characterization, properties, and applications

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Abstract

In recent years, there has been a wide research in supported single-atom catalysts (SACs), which contain only isolated individual metal atoms dispersed on an appropriate support or coordinated with the surface atoms of the support. The SACs exhibit many fascinating characteristics including high activity, selectivity, and maximum atomic utilization. These characteristics arise from the low coordination status, quantum size effect, and the strong metal–support interaction, which have proved to be very powerful in many typical heterogeneous catalysis field including oxidation, hydrogenation, the water–gas shift reaction, methanol steam reforming, electrocatalysis, and photocatalysis. In this review, we summarized the recent progress in synthesis, characterizations, properties, and applications of SACs.

Keywords Catalysis · Single-atom · Oxidation · Reforming · Hydrogenation · Water–gas shift

Introduction

Supported metal catalysts, especially noble metals, such as Ru, Rh, Pt, Pd, Ni, Co, Au and Ag, are the most widely used in the field of heterogeneous catalysis (Yang and Tetsu 2005; Chen 2004; Enache 2006; Kunlun et al. 2015; Benjamin et al. 2006; Hao et al. 2008; Daniel et al. 2012; Edwards et al. 2005; Sakthivel et al. 2004). However, due to the high price and low natural abundance of such noble metals, they cannot meet the increasing demand. The utilization

efficiency of noble metals in conventional supported catalysts tends to be low. In most cases, only the atoms on the surface of the nanoparticles act as active sites, while those inside the nanoparticles are spectators, which wastes the noble metals. For example, only 50% of metal atoms are used for catalysis when the metal is dispersed as 2-nm fine nanoparticles (Strizhak 2013). In the past several decades, enormous efforts have been devoted to maximizing the utilization efficiency of the supported noble metals (Xin-Bo et al. 2009; Crespo-Quesada et al. 2011; Mark et al. 2008; Lei et al. 2010). Any development that reduces the consumption of noble metals and increases their activity is of essential importance.

The research into reducing the size of the metal particles has attracted much attention over the past few years. As the size of one supported metal particle is reduced, a higher percentage of atoms are on the surface (a low coordination environment), combined with quantum size effect and strong metal–support interactions, these surface atoms become increasingly active to specific reactions. Accordingly, the most effective way to make use of each metal atom of supported metal catalysts is to reduce the metal size to well-defined, atomically distributed active centers, that is, SACs, which is the ultimate goal of fine dispersion. Zhang et al. prepared a practical Pt single-atom catalyst supported on iron oxide (Pt₁/FeO_x), which showed excellent stability and high activity for both CO oxidation and preferential

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oxidation of CO in H₂ (Qiao et al. 2011). However, as the particle size decreases, the surface energy will increase correspondingly, which leads to aggregation of the highly dispersed metal atoms. Therefore, the preparation of supported SACs is highly desirable.

The strong metal–support interactions play an essential role in preventing the aggregation, creating stable and finely dispersed SACs. Recently, various supports, such as metal oxide, metal, and two-dimensional (2D) materials (Lu et al. 2012), have been adopted to stabilize the single atoms through anchoring them on the surface (Chunlei et al. 2017; Sungeun et al. 2016; Matthew and Phillip 2016), inserting them into the framework (Xiaogang et al. 2016; Huan et al. 2015; Mao et al. 2014), or alloying them with support metal to form an alloyed SAC (Guang et al. 2015, 2017a, b; Matthew et al. 2017). Different synthetic methods, such as mass-selected soft landing (Lei et al. 2010), atomic layer deposition (ALD) (Gianvito et al. 2015), and wet chemistry (Melanie et al. 2013; Lin et al. 2013a, b; Guo et al. 2014), were applied to obtain atomic dispersion of the metal species on appropriate supports. All these efforts have brought about the successful synthesis of supported SACs confirmed by the advanced atomic resolution characterization techniques and theoretical calculation, and improved catalytic activity has been frequently reported. For example, Xiong et al. used the impregnation method to produce thermally stable Pt₁/CeO₂ SACs (Benjamin et al. 2016). Sun et al. synthesized individual Pt atoms anchored to graphene by the ALD technique. Such Pt SACs exhibited significantly improved catalytic activity in methanol electro-oxidation reactions (Sun et al. 2013). Toshima et al. prepared crown-jewel-structured Au/Pd nanocatalysts by a galvanic replacement reaction that atomically dispersed gold atoms on Pd clusters, which showed unprecedentedly high activity in glucose oxidation (Zhang et al. 2011). Our understanding of SAC has been further promoted in recent few years, including better understanding of sample preparations and characterizations, and the role of support, the strong metal–support interactions (Liu 2017), and the excellent properties of SACs have inspired many extensive investigations on their possible applications, such as oxidation (Kunlun et al. 2015; Joseph et al. 2014), hydrogenation (Guang et al. 2015; Aich et al. 2015), water–gas shift reaction (Yang et al. 2013a, b), methanol steam reforming (Xiang-Kui et al. 2014), electrocatalysis (Yantao et al. 2014), photocatalysis (Xiaogang et al. 2016), and others (Leilei et al. 2014).

SACs offer the opportunity to obtain new catalysts with enhanced selectivity, activity, and stability. Several excellent review articles have previously been published on the topics of SACs (Yang et al. 2013a, b; Flytzani-Stephanopoulos 2014; Liang et al. 2015; Zhu et al. 2017; Bing et al. 2017; Yang and Flytzani-Stephanopoulos 2017; Chithra et al. 2017; Liqiong et al. 2017; Ogino 2017; Parkinson 2017; Ting et al.

2017; Yong et al. 2017; Liang et al. 2017a, b). However, these articles were all published as overview or mini review, focusing on one of few aspects of SACs research. Therefore, it still remains highly demanded to publish a deep, extensive review covering the broad range chemistry topics of SACs, particularly the recent advances in materials and structure fabrication, and atomic-scale manipulation of property and function. Herein, we will focus on the recent controllable and facile preparation of SACs, advanced structure characterization technique, unique catalysis properties, and applications in various catalysis reactions. Besides, we will also provide deep understanding of recent progress, as well as possible challenges and breakthroughs coming in the near future on this rapidly advancing research field. Nevertheless, we hope this review will inspire more advancements in this area in the future.

Synthesis of SACs

Supports of SACs

Due to the huge surface free energy of single metal atoms, the deposited atoms are too mobile to aggregate to form large clusters. An appropriate support can effectively anchor the metal single atoms, prevent the aggregation, and create stable, finely dispersed SACs. Therefore, considerable attention in the SACs field has been paid to searching for appropriate supports. With the advanced characterization and computational modeling advances, a series of SACs have been successfully prepared, characterized, and tested, which show higher activity, selectivity, or both than their nanostructured counterparts. Many groups have experimentally and/or theoretically demonstrated that metal oxides, such as FeO_x (Lin et al. 2013a, b; Wei et al. 2014), CeO₂ (Sara et al. 2014; Ding et al. 2014), Al₂O₃ (Simon et al. 2007; Gao 2016), and ZnO (Xiang-Kui et al. 2014), are very promising supports for SACs, which may not only play a role to stabilize the single atoms, but also participate in reactions. In addition, the single-atom of one metal can be stabilized on the surface of another metal in the form of alloying, for instance, Pd single atoms on Cu (Guang et al. 2017a, b), Ag (Aich et al. 2015), or Au (Kesavan et al. 2011) surfaces. Beside traditional metal oxides and metals, attention has also been directed to 2D materials, which possess excellent physical and chemical properties. Many 2D materials, such as graphene (Huan et al. 2015), graphyne (Ma et al. 2015), graphitic (Zhang et al. 2013), N-doped carbon nanofibers (N-CNFs) (Dmitri et al. 2016), graphitic carbon nitride (g-C₃N₄) (Gao et al. 2016), single-layer hexagonal BN (h-BN) (Mao et al. 2014), C₂N (Ma et al. 2016), MoS₂ (Du et al. 2015), SrTiO₃ (Wang et al. 2014a, b), Ti₂CO₂ (Zhang et al. 2016a, b, c), and transition metal phthalocyanine monolayer sheets (TM-Pc) (Wang

et al. 2015a, b, c), have been investigated as supports for the SACs. Other materials, such as TiC (Sungeun et al. 2017), TiN (Sungeun et al. 2016), zeolites (Lu et al. 2012), phosphomolybdic acid (PMA) (Zhang et al. 2016a, b, c), ion-exchange resin (Leilei et al. 2014), metal organic framework

(MOF) (Zhang et al. 2016a, b, c), and carbon nanotubes (CNTs) (Corma et al. 2015), were also used as substrates for the SACs. We will discuss below several supports that have been utilized to anchor metal single atoms. Table 1 provides a partial list of the supports for producing supported SACs.

Table 1 Partial list of the supports for supported SACs

Supports	Examples	References
Metal oxide	A_1/FeO_x (A = Ir, Pt, Au, Rh, Pd, Co, Cu, Ru, Ni, Ti), B_1/CeO_2 (B = Au, Ru, Pt), $Pt_1/Au_1/ZnO$, Pd_1/TiO_2 , Pt_1/WO_x , $Pt_1/\alpha-Al_2O_3$, $Pt_1/\gamma-Al_2O_3$, $Rh_1/\gamma-Al_2O_3$, $C_1/\theta-Al_2O_3$ (C = Ni, Pt, Pd, Cu, Au, Ag), Au_1/ThO_2 , Rh/ CoO, Au_1/Co_3O_4 , Ag/MnO ₂ , Mo ₁ /SiO ₂	Qiao et al. (2011, 2015a, b) Matthew and Phillip (2016), Melanie et al. (2013), Lin et al. (2013a, b, 2015), Xiang- Kui et al. (2014), Wei et al. (2014), Sara et al. (2014), Ding et al. (2014), Gao (2016), Liang et al. (2014, 2016), Fengyu et al. (2015), Li et al. (2016), Dvořák et al. (2016), Narula et al. (2014), Narula and Stocks (2012), Peterson et al. (2014), Tang et al. (2016), Figueroba et al. (2016), Long et al. (2016), Wang et al. (2015a, b, c, 2016a, b, c), Gai et al. (2016), Shi et al. (2016), Ghosh and Nair (2013), Zhiwei et al. (2012), Xing et al. (2014), Lang et al. (2016), Matsubu et al. (2015), Jinxia et al. (2017), Yan et al. (2017a, b), Xinjiang et al. (2017), Hongling et al. (2017), Sun et al. (2017), Yang et al. (2017), Liu et al. (2017a, b, c), Ewing et al. (2016)
Metal	Pt–Cu, Pd–Cu, Pd–Ag, Pd–Au, Ni–Au,	Guang et al. (2015, 2017a, b), Matthew et al. (2017), Aich et al. (2015), Leilei et al. (2014), Kesavan et al. (2011), Wang et al. (2016a, b, c), Kyriakou et al. (2012), Cao et al. (2014, 2015a, b), Lucci et al. (2015, 2016), Songhai et al. (2012), Zhang et al. (2014), Jirkovsky et al. (2011), Cheng et al. (2016a), Liu et al. (2016a, b)
Graphene	$M_1/graphene$ (M = Fe, Au, Pt, Ir, Pd, Rh, Ru, Co, In, Si)	Huan et al. (2015), Sun et al. (2013), Ma et al. (2015), Wang et al. (2012, 2014a, b), Fei et al. (2015), Wu et al. (2015), Cheng et al. (2016a, b), Stambula et al. (2014), Xu et al. (2017), He and Jagvaral (2017), Liu et al. (2017a, b, c), Qiu et al. (2015)
Graphitic g-C ₃ N ₄	Nb ₁ /graphitic Pd–Pt/g-C ₃ N ₄	Zhang et al. (2013) Xiaogang et al. (2016), Gianvito et al. (2015), Gao et al. (2016), Zupeng et al. (2017), Huang et al. (2017)
C ₂ N	X_1/C_2N (X = Sc, Ti, V, Cr, Mn)	Ma et al. (2016)
Graphdiyne	$Sc_1/graphdiyne$, $Ti_1/graphdiyne$	Ma et al. (2015), Lin (2016)
BP	ZnN_x/BP	Ping et al. (2017)
h-BN	$N_1/h-BN$ (N = Cu, Fe, Ag, Au, Pt, Rh, Pd, Co, Ir)	Mao et al. (2014), Gao et al. (2013), Lin et al. (2013a, b), Zhao et al. (2011), Liu et al. (2014, 2015), Lu et al. (2017)
MoS ₂	Pt_1/MoS_2	Du et al. (2015), Alex et al. (2016), Shi (2017)
SrTiO ₃	$Ni_1/SrTiO_3$	Wang et al. (2014a, b)
Ti ₂ CO ₂	Ti_1/Ti_2CO_2	Zhang et al. (2016a, b, c)
TiC	Pt_1/TiC	Sungeun et al. (2017), Seoin and Yousung (2017)
TiN	Pt_1/TiN	Sungeun et al. (2016), Sungeun et al. (2017), Seoin and Yousung (2017), Zhang et al. (2012a)
TM-Pc	M-Pc (M = Sc, Ti, V, Mn, Fe, Co, Ni, Cu, Zn, Cr)	Wang et al. (2015a, b, c), Deng et al. (2013), Li et al. (2014)
PMA	Pt_1/PMA	Zhang et al. (2016a, b, c)
zeolites	$Au_1/zeolite NaY$, $Pt_1/zeolite KLTL$	Lu et al. (2012), Joseph et al. (2014)
Ion-exchange resin	Au–Pd/resin	Leilei et al. (2014)
CNFs	$Pt_1/N-CNFs$, $Pd_1/N-CNFs$,	Dmitri et al. (2016)
CNTs	$Au_1/MWCNTs$, $Pd_1/N-CNTs$.	Corma et al. (2015), Rosa et al. (2015)
MOF	$Co_1/MOF-525$	Zhang et al. (2016a, b, c)
Mo ₂ C	Pt_1/Mo_2C	Li et al. (2017)
C/N	Co–N–C, Fe–N–C	Liu et al. (2016a, b, 2017a, b, c), Li (2016)

Metal oxides

A single metal atom can substitutionally replace a surface cation of a metal oxide support then the metal atom may be strongly anchored due to its interaction with the neighboring oxygen anions (Albert et al. 2014). For instance, Zhang et al. prepared the Pt single-atom catalyst supported on iron oxide (Pt_1/FeO_x) (Qiao et al. 2011). High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images clearly revealed that isolated Pt atoms occupy exactly the positions of the Fe atoms. The more vacant *d* orbitals of the single Pt atoms, because of the electron transfer from single Pt atoms to the FeO_x surface, are responsible both for the strong binding and stabilization of individual Pt atoms and for providing positively charged Pt atoms, which ultimately account for the excellent catalytic activity of the Pt_1/FeO_x SAC. Inspired by the discovered highly active CO oxidation catalyst Pt_1/FeO_x (Qiao et al. 2011), Chen et al. systemically prepared various SACs M_1/FeO_x ($\text{M} = \text{Au}, \text{Rh}, \text{Pd}, \text{Co}, \text{Cu}, \text{Ru}, \text{and Ti}$) (Fengyu et al. 2015). The systems examined have very high stability (higher than or comparable to the Pt_1/FeO_x), as indicated by the strong binding energies and high diffusion barriers of the single metal atoms on the FeO_x support. The supported SAC $\text{Pt}_1/\text{Au}_1/\text{ZnO}$ was also reported by Li and co-workers (Xiang-Kui et al. 2014). The HAADF-STEM images showed that single Pt and Au atoms located on the Zn columns of the ZnO as shown in Fig. 1. The stability of $\text{Pt}_1/\text{Au}_1/\text{ZnO}$ can be explained that the observed single Pt or Au atoms are anchored onto the corresponding Zn vacancy positions. Density functional theory (DFT) calculations revealed that

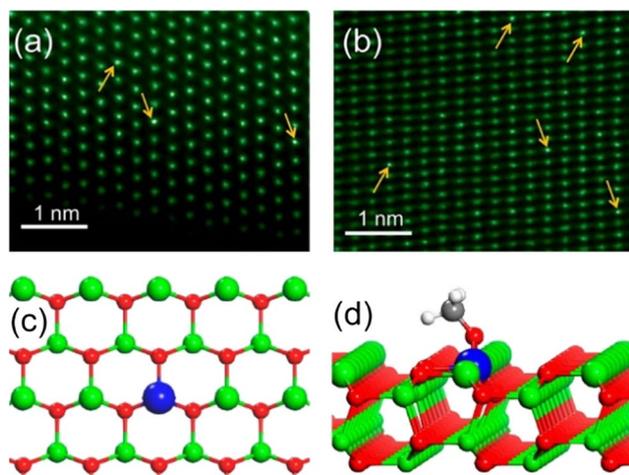


Fig. 1 HAADF-STEM images of ZnO nanowires with embedded Pt (a) and Au (b) atoms (indicated by the yellow arrow), respectively. c Schematic structure for $\text{Pt}_1/\text{Au}_1/\text{ZnO}$ (top view) and d $\text{Pt}_1/\text{Au}_1/\text{ZnO}$ with adsorbed CH_3O^* (side view). The blue, green, red, gray, and white spheres represent Pt_1/Au_1 , Zn, O, C, and H atoms, respectively. Adapted from Xiang-Kui et al. (2014)

the catalysis of the single precious metal atoms together with coordinated lattice oxygen stems from its stronger binding toward the intermediates, lowering reaction barriers, changing on the reaction pathway, enhancing the activity.

Studies also confirmed the stabilization of single atoms by the surface defect of the metal oxide supports. Dvořák et al. (2016) showed the SAC Pt_1/CeO_2 . Pt single atoms on CeO_2 were stabilized by the most ubiquitous defects on solid surfaces—monoatomic step edges (Fig. 2). Pt segregation at steps led to stable dispersions of single Pt^{2+} ions in planar PtO_4 moieties incorporating excess O atoms and contributing to oxygen storage capacity of CeO_2 . Ceria surfaces provided a limited amount of low coordinated surface sites where Pt^{2+} ions could adsorb and remain stable in real applications. The step edges may represent a common type of adsorption sites providing stabilization for monodispersed metal atoms and ions in any oxide-supported SACs.

Metal

Single atoms can be also stabilized by anchoring on the surface of another metal in the form of an alloy. Generally speaking, a catalytically active metal is atomically dispersed in the surface layer of a more inert host metal. The more active of the two components is present in the surface of the host metal at very low content. Atoms of the more active component are thermodynamically more stable when surrounded by the host metal such that no dimers or trimers are present at low coverage. The single-atom alloys offer a means to both temper the reactivity of a very active element and to design catalysts with very small amounts of the precious metal. From a practical

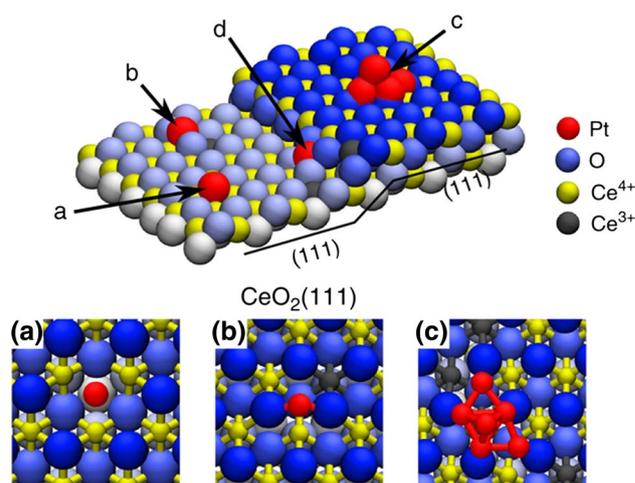


Fig. 2 Pt adsorption sites on the CeO_2 (111) surface obtained from DFT calculations. a Pt adatom in a surface O vacancy, b on the stoichiometric CeO_2 (111) terrace and c supported Pt_6 cluster. Adapted from Dvořák et al. (2016)

application standpoint, the small amounts of precious metal required to produce single-atom alloys generate a very attractive alternative to most traditional bimetallic catalysts.

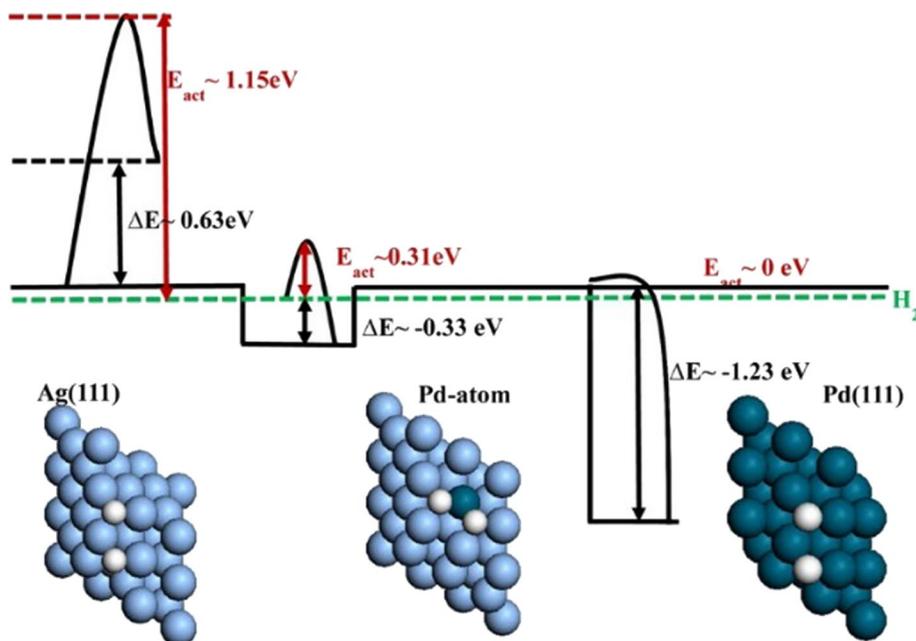
A series of Ag alloyed Pd SACs, possessing only ppm levels of Pd, supported on silica gel were prepared and applied to the selective hydrogenation of acetylene in an ethylene-rich stream under conditions close to the front end employed by industry (Guang et al. 2015). High acetylene conversion and simultaneous selectivity to ethylene were attained over a wide temperature window, surpassing an analogous Au alloyed Pd single-atom system (Pei et al. 2014). By locating the isolated Pd atoms on a Cu surface, the energy barrier to both hydrogen uptake on and subsequent desorption from the Cu metal surface was lowered (Kyriakou et al. 2012). Minority Pd atoms (1 wt%) on a Cu surface activate hydrogen, which then populates the bare Cu areas (99%) where it is weakly bound and effective for hydrogenation, yielding a bifunctional surface with different regions facilitating different steps in the reaction. Pd–Ag alloy catalysts with very dilute amounts of Pd have also been studied (Aich et al. 2015). The extended X-ray absorption fine structure spectroscopy (EXAFS) results demonstrated that when the content of Pd was as low as 0.01 wt%, Pd was completely dispersed as isolated single atoms in Ag nanoparticles. The activity for the hydrogenation of acrolein was improved by the presence of these isolated Pd atoms due to the creation of sites with lower activation energy for H_2 dissociation (Fig. 3).

2D materials

Besides metal oxides and metals, a significant amount of attention has been directed toward 2D materials as the supports of SACs, such as graphene (Huan et al. 2015), graphyne (Wu et al. 2015), graphitic (Zhang et al. 2013), $g-C_3N_4$ (Gao et al. 2016), h-BN (Lin et al. 2013a, b), C_2N (Ma et al. 2016), MoS_2 (Du et al. 2015), $SrTiO_3$ (Wang et al. 2014a, b), Ti_2CO_2 (Zhang et al. 2016a, b, c), and transition metal phthalocyanine monolayer sheets (TM-Pc) (Deng et al. 2013), which have been used as promising catalyst supports for their large specific surface areas, and electronic and thermal properties, which play an important role in activity enhancement of catalysts.

Results indicate that the single metal atom supported by defective graphene present enhanced catalysis (Sun et al. 2013; Wang et al. 2012; Longhua et al. 2009; Machado and Serp 2012). For example, Lu et al. reported individually dispersed Pd on graphene (Huan et al. 2015). HAADF-STEM images and X-ray absorption near edge spectroscopy (XANES) both confirmed that isolated Pd single atoms dominantly existed on the graphene support. The SAC $Pd_1/graphene$ was prepared by a process of anchor sites creation and selection. As shown in Fig. 4, the dominate oxygen species remaining on the graphene support was phenolic oxygen. The isolated phenol groups were the active sites for anchoring the palladium hexafluoroacetylacetae ($Pd(hfac)_2$) precursor, by forming $-O-Pd-hfac$ surface species and $H-hfac$ gaseous product. Next, isolated Pd single atoms are formed after removing the rest hfac ligand by exposure to formalin. In selective hydrogenation of 1, 3-butadiene, the single-atom $Pd_1/graphene$ catalyst showed nearly 100% selectivity

Fig. 3 Potential energy diagram showing how the Pd single-atom alloys surface has an effect on the energies compared to those for the Ag (111) and Pd (111) surface. Dissociation of H_2 (white) on Ag (111) (blue) is a significantly activated process. On Pd (111) (green), H_2 dissociation has practically no barrier; however, the binding energy of adsorbed atoms is high. For the Pd/Ag (111) single-atom alloys surface, the dissociation barrier is reduced and binding energy of hydrogen is decreased allowing dissociated hydrogen to get spilled over to the Ag surface (E_{act} = activation energy, ΔE = reaction enthalpy). Adapted from Aich et al. (2015)



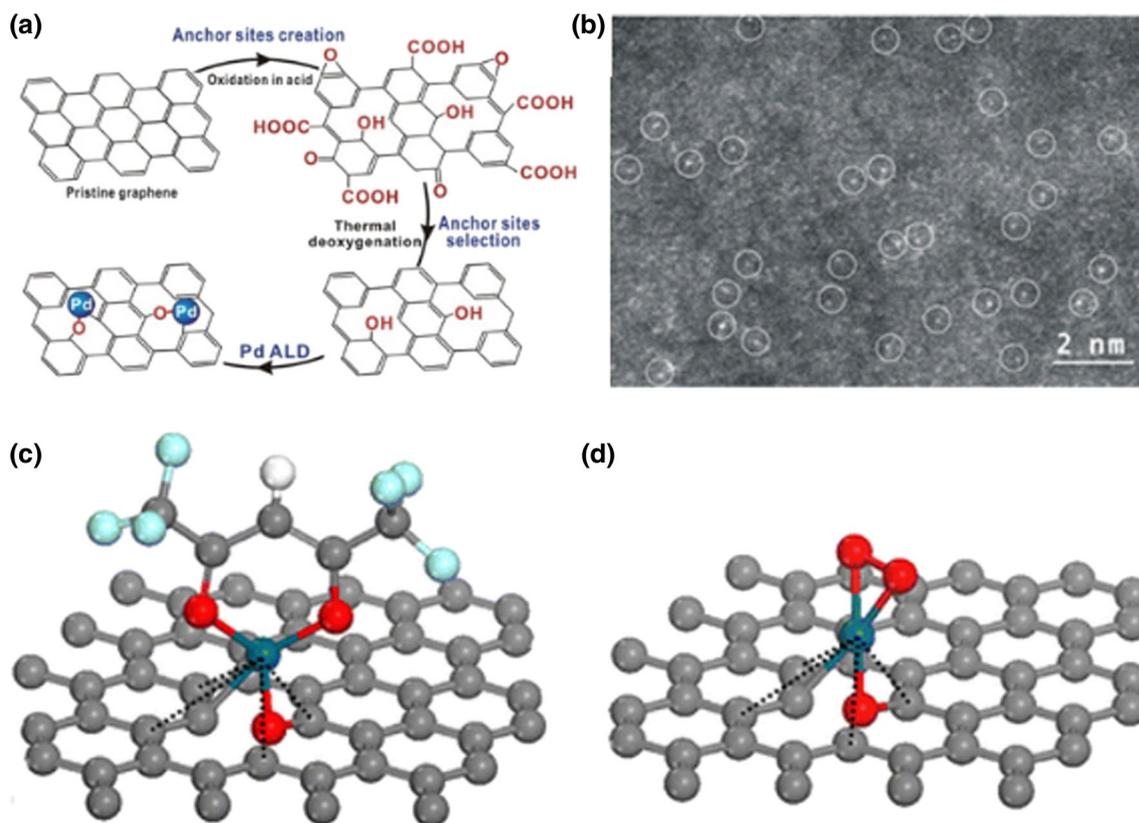


Fig. 4 **a** Schematic illustration of single-atom Pd₁/graphene catalyst synthesis via a process of creation and selection of anchor sites and ALD of Pd on pristine graphene. **b** Representative HAADF-STEM images of atomically dispersed Pd atoms highlighted by the white circles. Schematic models of **c** Pd-hfac/graphene and **d** Pd₁/graphene,

where the balls in gray, red, dark cyan, light blue, and white represent carbon, oxygen, palladium, fluorine, and hydrogen atoms, respectively. The Pd-C₂ coordination is indicated by the black, dashed line in (c, d). Adapted from Huan et al. (2015)

to butene and 95% conversion at a mild reaction condition of about 50 °C. More importantly, excellent durability against deactivation via either aggregation of metal atoms or carbonaceous deposits during a total reaction time of 100 h on stream was achieved.

Beside graphene, many other 2D carbon nanomaterial-based SACs are investigated, such as Fe₁/graphyne (Ma et al. 2015), Ni/graphitic (Zhang et al. 2013), Pt₁/N-CNFs, and Pd₁/N-CNFs (Dmitri et al. 2016). Graphyne can be a good support candidate for synthesis of SACs without requiring the creation of monovacancies by high-energy atom/ion beam. The potential of graphyne as substrate materials for noble metal (Au, Pt, Ir, Pd, Rh, and Ru) SACs has been systematically investigated (Ma et al. 2015). It was found that the adsorption of most considered noble metal single atoms is very strong at the hollow site above the center of the acetylenic ring of the graphyne sheet and their diffusion away from this site toward neighboring sites is rather difficult, which enables realization of well-ordered and uniformly distributed noble metal single-atom catalysts on graphyne (Fig. 5a). Wu et al. (2015) reported the formation of a

graphyne-supported single Fe atom catalyst (Fe₁/graphyne). Fe atoms bond strongly to graphyne and have a relatively high diffusion barrier, which prevents the formation of Fe clusters. Zhang et al. (2013) reported a Ni-carbon structure for catalyzing the oxygen reduction reaction. A large number of single Ni atoms trapped in graphitic layers, which were found to be incorporated into onion-like carbon shells surrounding ~ 1.6-nm Ni carbide cores. Experimental studies have unambiguously confirmed that O₂ can penetrate into the graphitic layers and react at specific doping sites (Fig. 5b). The large number of graphitic defects improves O₂ permeability and possibly has a role as catalytically active sites for O₂ reduction. Dmitri et al. (2016) reported that single Pd²⁺ atoms supported on N-doped graphene-like carbon could be the active sites for the formic acid decomposition reaction with high selectivity (Fig. 5c). The single metal atom is coordinated by a pair of pyridinic nitrogen atoms at the edge of N-functionalized carbon sheets. The chelate binding provides an ionic/electron-deficient state of these atoms that prevents the aggregation and then leads to excellent stability under the reaction conditions.



Fig. 5 **a** Top and side views of the geometric structures of Pt₁/graphyne. **b** Geometric arrangement of adsorbed O₂ on the single Ni site support on the graphitic layers. **c** Formic acid decomposition reaction

by single Pt supported on N-doped graphene-like carbon. Adapted from Ma et al. (2015), Zhang et al. (2013) and Dmitri et al. (2016)

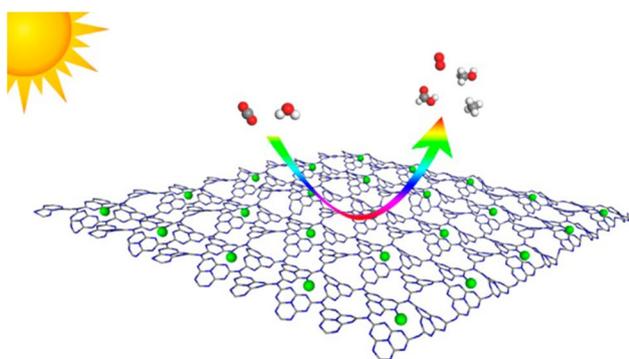


Fig. 6 Schematic illustration of CO₂ reduction by Pd₁/g-C₃N₄ and Pt₁/g-C₃N₄. The balls in green, gray, red, and white represent Pd/Pt, carbon, oxygen, and hydrogen atoms, respectively. Adapted from Gao et al. (2016)

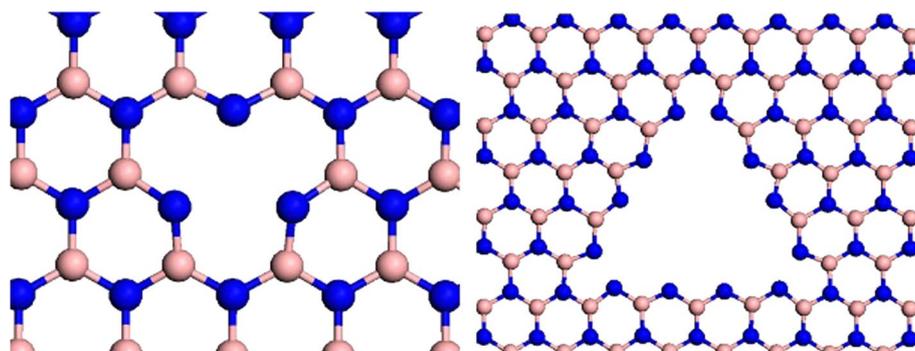
g-C₃N₄ is a promising, active, stable, and metal-free photocatalyst, which has also been reported to be an excellent substrate for supporting catalysts (Ma et al. 2012). The N/C-coordinating framework formed by the unique tri-s-triazine structure facilitates the binding or intercalation of exotic atoms into the matrix of g-C₃N₄, providing a potential scaffold for firmly trapping the highly active single metal atoms. It has been shown experimentally and theoretically that g-C₃N₄ can tightly trap the single Pd atoms into its six-fold N-coordinating cavity and the resulting SACs surpass the activity of conventional heterogeneous catalysts based on nanoparticles while maintaining an outstanding degree of product selectivity. Du et al. reported the single atoms of palladium and platinum supported on g-C₃N₄, namely Pd₁/g-C₃N₄ and Pt₁/g-C₃N₄ (Gao et al. 2016). The as-designed SACs exhibit excellent activity in CO₂ reduction. The sixfold cavity of g-C₃N₄ is the most stable site for the deposition of Pd and Pt atoms as shown in Fig. 6. There is significant charge transfer between the metal atoms and the neighboring pyridinic nitrogen atoms for Pd₁/g-C₃N₄ and Pt₁/g-C₃N₄, indicating a strong interaction between the lone pair electrons of the neighboring pyridinic nitrogen atoms and the isolated metal atoms. Similar to g-C₃N₄, C₂N

monolayer as SAC supports for the 3d transition metal (TM) (Sc to Zn) has been studied (Ma et al. 2016). The calculated energies indicate that the early 3d TM (Sc, Ti, V, Cr, and Mn)-embedded C₂N monolayers are the very promising SACs, because these TM single atoms can be strongly trapped in the cavity of the C₂N monolayer and exist in the isolated form.

Drawing considerable attention recently, h-BN has planar structure such as graphene but with different chemical and physical properties. Due to the different electronegativities of B and N, h-BN is more ionic, leading the interaction and charge transfer with deposited metal atoms to be different from those with graphene. Various defects, such as vacancies and boundaries, exist in the as synthesized h-BN sheets. The existence of these defects over h-BN provides a new platform for fabrication of finely dispersed single metal atom catalysts. By means of first-principles computation, metal (Cu, Ag, Au, Pt, Rh, Pd, Fe, Co, and Ir)-doped hexagonal boron nitride nanosheets (h-BNNSs) have been systematically studied (Fig. 7) (Lin et al. 2013a, b). The strong interaction between the metal atoms and defect sites in h-BNNS, such as the B vacancy and N edge, suggests that metal-doped h-BN nanosheets (M-BNNSs) should be stable under high temperatures. Liu and his collaborators reported the Pt atoms stabilized by B vacancies on h-BN by first-principles-based calculations (Liu et al. 2015). Pt atoms use Pt-d and Pt-sp states to interact with the localized defect states on B vacancy. This interaction is as strong as ~ 4.40 eV, which not only prohibits the diffusion and aggregation of stabilized Pt atoms, but also shifts some Pt-d states to stand at the E_F. These upshifted dangling Pt-d states contribute to the enhanced reactivity and catalytic performance of Pt atom and a boron vacancy defect.

In many of other works, the single metal atoms were designed to be embedded in the surface at the sites of defects, or anchored above the dopant atoms of a 2D monolayer material. For example, the MoS₂ monolayer can act as a defect-free supporting material with a uniform distribution of anchoring sites for Pt single atoms (Du et al. 2015). It provides not only a very large surface-to-volume

Fig. 7 Geometries (top view) of h-BNNS with the B vacancy (left) and N edge (right) defects. Color scheme: B, pink; N, dark blue. Adapted from Lin et al. (2013a, b)



ratio, but also a well-defined structure with a uniform distribution of anchoring points. SrTiO₃, the typical perovskite oxide, has attracted extensive interest in recent years. The Sr adatoms are well dispersed and have remarkably high thermal stability. They thus could serve as nucleation centers and guide the growth of an array of noble metal nanostructures. SAC Ni₁/SrTiO₃ was successfully prepared, which can be considered as a model system to investigate single-atom catalysis. Ti atoms can also be anchored on the Ti₂CO₂ monolayer, a typical MXene (Zhang et al. 2016a, b, c). The Ti₂CO₂ substrate could prevent Ti atoms from agglomerating. Ti/Ti₂CO₂ without any noble metal could exhibit very high activity for CO oxidation, which could be helpful to design more nonprecious metal nanocatalysts and shed light on MXene prospects as advanced materials. Single-layer, 2D periodic Fe-Pc through was synthesized by Abel and co-workers (Wang et al. 2015a, b, c). Unlike the graphene–metal system, such Fe-Pc sheet is an ideal material with single Fe atoms orderly and strongly anchored into the pores of the 2D polymeric Pc. The synthesis procedure is flexible so that Fe atoms can be replaced by other TM atoms. Inspired by the synthesis of Fe-Pc, Zhao et al. investigated systematically the catalytic behavior of TMs (Sc to Zn) combined in the context of polymeric Pc (Deng et al. 2013). The achievement provides a novel pathway to the long-standing dream of robust 2D atomic sheets with regularly and separately distributed 3d transition atoms for hydrogen storage and spintronics. In particular, it brings a new opportunity to realize a metal–substrate–catalyst for CO oxidation.

Other supports

Many other materials, including zeolites (Joseph et al. 2014), TiC (Sungeun et al. 2017), TiN (Sungeun et al. 2016), ion-exchange resin (Leilei et al. 2014), phosphomolybdic acid (PMA) (Zhang et al. 2016a, b, c), metal organic framework (MOF) (Zhang et al. 2016a, b, c), and others (Corma et al. 2015), were also used as substrates for the SACs.

PMA In coordination chemistry, catalytically active metal complexes in a zero- or low-valent state often adopt four-

coordinate square planar or tetrahedral geometry. By applying this principle, Yan et al. developed a stable Pt₁ SAC on PMA-modified active carbon, which was achieved by anchoring Pt on the fourfold hollow sites on PMA (Fig. 8a) (Zhang et al. 2016a, b, c). Each Pt atom is stabilized by four oxygen atoms in a distorted square planar geometry, with Pt slightly protruding from the oxygen planar surface. Pt is positively charged, absorbs hydrogen easily, and exhibits excellent performance in the hydrogenation of nitrobenzene and cyclohexanone.

Zeolite Gates et al. reported the isolated gold atom supported in zeolite KLTL (Fig. 8b) (Joseph et al. 2014). The HAADF-STEM images indicate that single gold atoms appear as in the zeolite framework and only < 5% of the zeolite cages contained more than one gold atom. The atomic dispersion of the gold atoms is stabilized by the site isolation of the atoms in the zeolite. The appearance of an Au–O_{zeolite} contribution indicated the formation of gold–support bonds. The results demonstrate a strong advantage of crystalline supports for fundamental understanding of supported catalysts.

TiC and TiN Lee et al. prepared a single-atom platinum catalyst on two different supports: titanium carbide (Pt₁/TiC) and titanium nitride (Pt₁/TiN) (Fig. 8c) (Sungeun et al. 2017). Pt₁/TiC showed higher activity, selectivity, and stability for electrochemical H₂O₂ production than Pt₁/TiN. DFT calculations presented that oxygen species have strong affinity into Pt₁/TiN, possibly acting as surface poisoning species, and Pt₁/TiC preserves oxygen–oxygen bonds more with higher selectivity toward H₂O₂ production. The work clearly shows that the support in SACs actively participates in the surface reaction and does not just act as anchoring sites for single atoms.

MOF MOFs, a class of porous and crystalline materials, provide the most effective coordination sites to anchor individual metal atoms, thereby preventing sintering during catalysis (Zhang et al. 2016a, b, c). The MOF can selectively capture and reduce carbon dioxide with

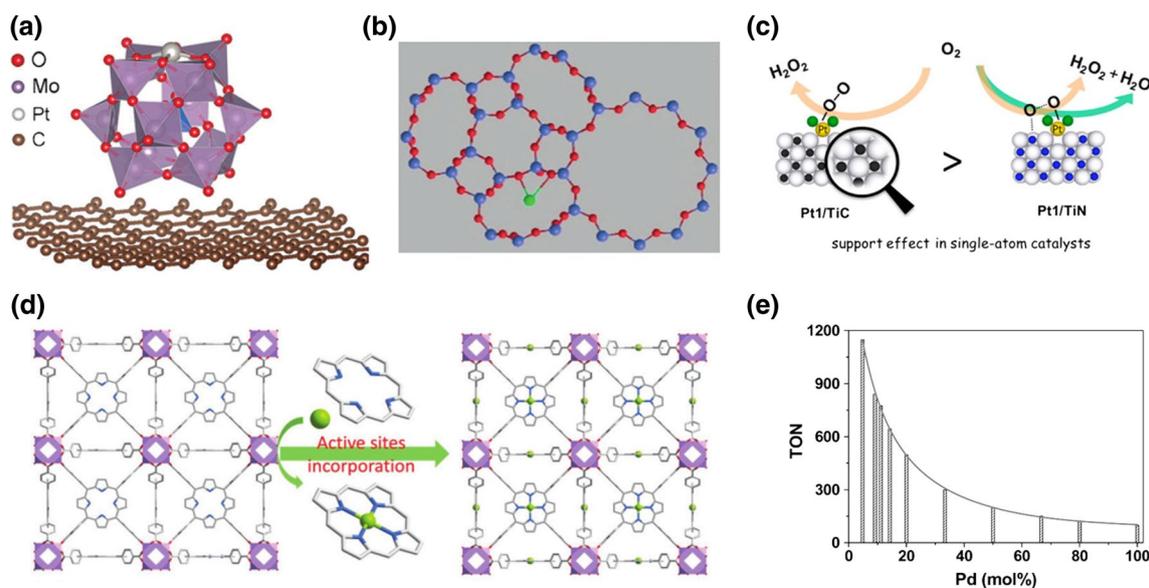


Fig. 8 **a** Side view of the most stable configuration of Pt₁ on PMA/graphene based on DFT calculations. **b** Models of zeolite KLTL with PtO_x located in the 8-membered ring at the C site. O is shown in red, T-site Si/Al in purple, Pt in green, N in blue, and H is not shown for clarity. **c** Schematic illustration of electrochemical H₂O₂ production by TiC- and TiN-supported Pt. **d** View of the 3D network of MOF-

525-Co featuring a highly porous framework and incorporated active sites. **e** Turnover number (TON) values of Au/resin, Pd/resin, and a series of Au-Pd/resin for the Ullmann reaction of chlorobenzene. Adapted from Joseph et al. (2014), Leilei et al. (2014), Sungeun et al. (2017) and Zhang et al. (2016a, b, c)

high efficiency under visible light irradiation. Mechanistic investigation indicates that the presence of single Co atoms in the MOF can greatly boost the electron-hole separation efficiency in porphyrin units (Fig. 8d). Directional migration of photogenerated excitons from porphyrin to catalytic Co centers was witnessed, then achieving supply of long-lived electrons for the reduction of carbon dioxide molecules adsorbed on the Co centers. As a direct result, porphyrin MOF comprising atomically dispersed catalytic centers shows significantly enhanced photocatalytic conversion of carbon dioxide.

Ion-exchange resin Zhang et al. reported the single-atom catalysts Au₁/resin, Pd₁/resin, and a series of Au-Pd/resin, which could serve as an effective and robust catalyst for the Ullmann reaction of aryl chlorides in aqueous media (Fig. 8e) (Leilei et al. 2014). The catalyst showed high activity and excellent stability with broad substrate scope and functional group tolerance. The high atom efficiency, combined with the unique geometrical structure and the electronic properties of the special active site entities, made the resin-supported Au and Pd single atoms unique catalysts for aryl chloride activation. Diffuse reflection infrared Fourier transform (DRIFT) spectra showed that the resin support may impose an electronic effect on the Au and Pd atoms thereon.

Preparation methods

A prerequisite for the application of SACs is to prepare highly dispersed single atoms of a defined species on appropriate supports. Fabrication of SACs, however, has been challenging because of the tendency toward aggregation of single metal atoms either during the synthetic processes or the subsequent treatments. We will discuss below a few methods that have been utilized to prepare SACs.

The mass-selected soft-landing technique

The mass-selected soft-landing method has proved to be extremely powerful for synthesizing metal clusters with a precisely controlled number of atoms (Lei et al. 2010; Abbet et al. 2000; Kaden et al. 2009) and it can also be used to prepare SACs. It can provide excellent model catalysts for fundamental studies of metal-support interactions on the atomic level. Many experimental and theoretical studies based on this method have addressed the catalytic properties of metal species on supports (Abbet et al. 2000; Heiz et al. 1999; Ja et al. 2009). For example, Abbet et al. prepared the size-selected Pd_n clusters (1 < n < 30) supported on thin MgO (100) films by this method and studied the cyclotrimerization of acetylene by thermal desorption and diffuse reflection infrared Fourier transform spectroscopy (DRIFTS).

Surprisingly, the production of benzene was observed on a single palladium atom at low temperature (300 K). Using DFT calculations, they show that free inert Pd atoms were activated by charge transfer from defect sites of the MgO substrate upon deposition. However, such an expensive and low-yield fabrication method limits its wide application and is clearly not suitable for practical industrial applications of heterogeneous catalysis.

Atomic layer deposition (ALD)

The ALD technique is powerful since the technique can provide desired model catalysts for studying fundamental mechanisms of catalytic processes and the effects of particle size, nature of the support surfaces, overlayers on metal or alloy nanoparticles, and so on. ALD allows one to control the size, morphology, density as well as the loading of the deposited metal. Sun et al. (2013) employ the ALD technique to fabricate single-atom Pt on the surfaces of graphene nanosheet supports. The Pt loading on graphene was accurately controlled by the number of ALD cycles. The catalytic activity of the Pt/graphene was significantly improved, which is one order of magnitude higher than that of the commercial Pt/C catalyst. Lei et al. synthesized thin film-stabilized single Pd atom using ALD (Pierławieja-Hermida et al. 2016). The thermal stability of the supported Pd SAC is significantly enhanced by creating a nanocavity thin film structure. The single Pd atom was anchored on the surface by chlorine sites. The thin film-stabilized Pd SAC was thermally stable under both oxidation and reduction conditions. The catalytic performance in the methanol decomposition reaction is found to depend on the thickness of protecting layers. These results clearly show that the ALD nanocavities provide a basis for future design of SACs that are highly efficient and stable. As a method for preparing better-controlled nanocluster catalysts for fundamental study, it is expected that ALD can become a powerful tool for studying the synthesis–structure–performance relationships of supported metal catalysts including supported metal SACs.

Wet chemistry methods

The wet chemistry approach does not require specialized equipment and can be routinely practiced in any wet chemistry laboratory. Therefore, it is the preferred method for commercial production of supported metal catalysts. In this method, the precursor materials already contain single-atom metal species, and the objective is to anchor the metal complexes onto the supports through a chemical reaction while avoiding their aggregation during the synthesis and post-treatment processes. So far, SACs have been synthesized mainly by wet chemical routes.

Co-precipitation By the nature of the co-precipitation process, a uniform distribution of the different active species can be obtained on a molecular level. The characteristics of the final catalysts, however, depend on many parameters, such as the order and the speed of the addition of the component solutions, the sizes of the droplets, efficient mixing, the temperature of the base solution, the pH value, and the aging time. Supported noble metal SACs have been synthesized by co-precipitation (Qiao et al. 2011, 2015a, b; Lin et al. 2012, 2013a, b, 2015; Wei et al. 2014; Liang et al. 2014; Kuo et al. 2012). For example, Zhang and co-workers reported the synthesis of the single-atom catalyst Pt_1/FeO_x by co-precipitation of an aqueous solution of chloroplatinic acid with sodium carbonate at 50 °C, with the pH value of the resulting solution controlled at about 8 (Qiao et al. 2011). The single-atom catalyst showed excellent stability and high activity for both CO oxidation and preferential oxidation. They also prepared the Ir_1/FeO_x catalyst with an Ir loading of merely 0.01 wt% by an improved co-precipitation method (Lin et al. 2013a, b). Supported Ir catalysts were found to exhibit excellent performances in reactions, such as CO oxidation, hydrogenation, and dehydrogenation. A major issue for this approach to synthesizing metal SACs is that some metal atoms can be buried at the interfacial regions of the support agglomerates and within the bulk of the support crystallites. These buried single atoms are thus not accessible by the reactant molecules, significantly compromising the effectiveness and efficiency of the SACs.

Impregnation The impregnation method is suitable for preparing SACs on open supports. The process depends on the capability of the support surface to adsorb the precursor complexes. The final amount of metal loading and dispersion strongly depends on the nature of the anchoring sites on the support surfaces. By controlling the types of metal precursors and their interactions with the support anchoring sites, localization of the desired single metal atoms can be primarily controlled. Gates and co-workers made the isolated gold atom on zeolite NaY by impregnating the $\text{Au}(\text{CH}_3)_2$ into the calcined zeolite in a Schlenk flask, which was slurried in dried *n*-pentane at 298 K for 24 h (Lu et al. 2012). They also prepared the single-atom platinum supported on Zeolite KLTL by this method (Joseph et al. 2014). Xiong et al. used this method to produce stable Pt_1/CeO_2 SAC (Benjamin et al. 2016). The SAC was tested for CO oxidation and demonstrated sintering-resistant behavior at high temperatures. Narula et al. reported the single Pt atoms supported on $\theta\text{-Al}_2\text{O}_3$ (010) surface by this method (Melanie et al. 2013). The obtained single-atom catalyst $\text{Pt}/\theta\text{-Al}_2\text{O}_3$ exhibited high activation ability to the CO oxidation and NO oxidation (Narula et al. 2014).

Deposition–precipitation This method is extremely powerful for producing uniformly distributed single metal atoms with very low levels of metal loading, which involves the precipitation of a metal hydroxide or carbonate on the supports via the reaction of a base with metal salt complexes. For example, Liu et al. reported the CeO₂-supported Au single atoms (Au₁/CeO₂), which was highly active, selective, and extremely stable for preferential oxidation of CO (Botao et al. 2015). Zhang et al. prepared the SAC Au₁/Co₃O₄ (Qiao et al. 2015a, b). The obtained catalyst exhibited extremely high activity for CO oxidation. Xiang-Kui et al. (2014) synthesized the Au₁/ZnO and Pt₁/ZnO SAC. The isolated precious metal atoms including Pt₁ and Au₁ together with coordinated lattice oxygen embedded onto ZnO surfaces provide single, yet stable, active sites for methanol steam reforming.

Other methods

Ion implantation When 2D materials such as oxide sheets, graphene, and dichalcogenides are used as support materials, the low-energy ion implantation method can be used to produce highly doped materials. Such a method can be adapted to fabricate model metal or even nonmetal SACs for investigating the catalytic behavior of highly doped 2D catalytic materials. Telychko et al. reported a straightforward method to produce high-quality nitrogen-doped graphene on SiC (0001) using direct nitrogen ion implantation and subsequent stabilization at temperatures above 1300 K (Mykola et al. 2014). They demonstrated that double defects, which comprise two nitrogen defects in a second-nearest-neighbor configuration, can be formed in a controlled way by adjusting the duration of bombardment.

Pyrolysis synthesis This method is generally used for preparing carbon-based catalysts. High-metal-loading SACs can also be produced via this method with high-surface-area carbon supports. N-doped porous carbons are usually the preferred choice of supports. For instance, Fei et al. (2015) reported an electrocatalyst for hydrogen generation based on very small amounts of cobalt dispersed as individual atoms on nitrogen-doped graphene. This catalyst was robust and highly active in aqueous media with very low overpotentials (30 mV). A variety of analytical techniques and electrochemical measurements suggest that the catalytically active sites are associated with the metal centers coordinated to nitrogen.

High-temperature vapor transport This method has recently been used to produce thermally stable Pt₁/CeO₂ SAC (John et al. 2016). At high temperatures and under oxidizing conditions, Pt can be emitted as volatile PtO₂ molecules. The PtO₂ molecules are captured by the surfaces of CeO₂ support which stabilize the PtO₂ molecules;

then, single Pt atoms can be uniformly dispersed onto the CeO₂ surface. The SAC was tested for CO oxidation and demonstrated sintering-resistant behavior at high temperatures. This technique may be applicable to synthesizing other types of stable SACs.

Anti-Ostwald ripening Tang et al. obtained a stable supported Ag SAC with a controllable electronic state by anti-Ostwald ripening (Zhiwei et al. 2012; Pingping et al. 2014). The Ag atoms were initially dispersed and then thermally migrated along the external surfaces to the ends of the hollandite-type manganese oxide nanorods, and were consecutively inserted in the tunnels of the hollandite-type manganese oxide to form single-atom Ag chains, resulting in single Ag atoms anchored at the tunnel openings of the HMO. The Ag SAC exhibited high activation ability to both lattice oxygen and molecule oxygen, which resulted in excellent activity in oxidizing HCHO at low temperatures.

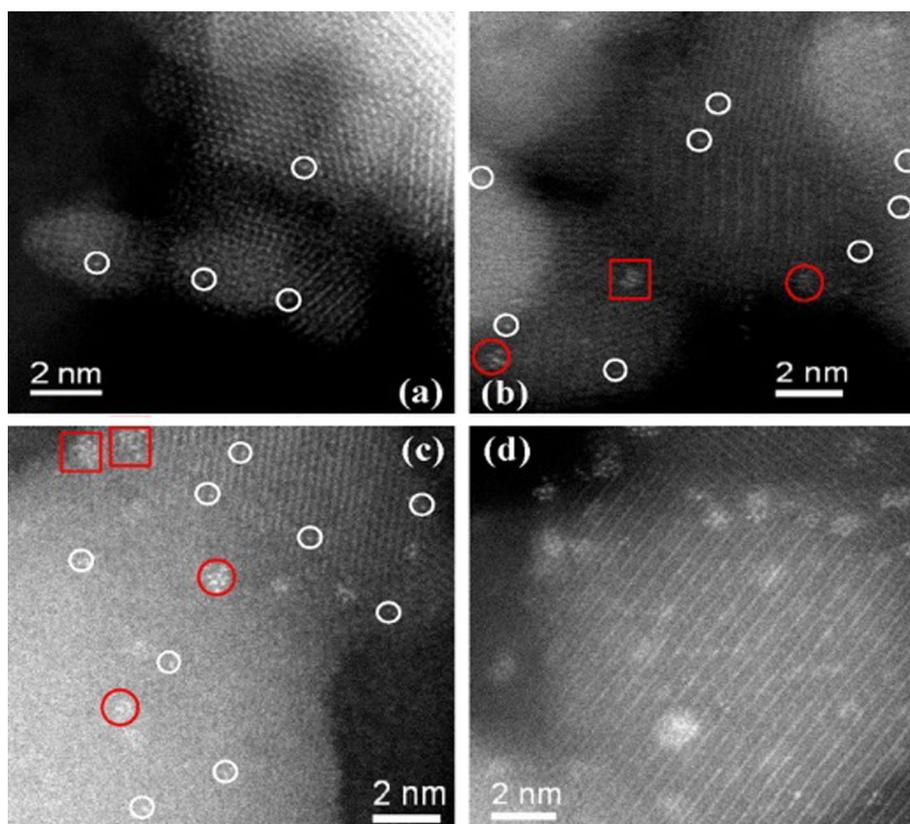
Characterizations of SACs

Confirming the existence of only isolated single metal atoms and determining their spatial distribution are critical to developing SACs. Recent advances in characterization techniques with atomic resolution, as well as DFT calculations, can provide information about the dispersion of single atoms on supports and deep insights into understanding the stability of and catalysis by supported single metal atoms.

Scanning transmission electron microscopy (STEM)

STEM is the most convincing and intuitive approach to confirm the existence of isolated single metal atoms, which can directly image the single metal atoms, identify their location, and determine the spatial distribution (Guang et al. 2015; Melanie et al. 2013; Zhang et al. 2014). Figure 9 shows the HAADF-STEM images of a series of Ir/FeO_x catalysts (Lin et al. 2013a, b). The individual Ir atoms (bright dots, labeled with white circles) are clearly visible with excellent image contrast. It also reveals that the individual Ir atoms occupy exactly the positions of the Fe atoms. Such a technique is indispensable to developing and optimizing synthetic methods that reliably produce metal SACs. The application of STEM in the past few years has provided invaluable information on the nature of supported metal SACs and in optimizing synthesis protocols to fabricate supported metal SACs (Chunlei et al. 2017; Qiao et al. 2015a, b; Flytzanistephanopoulos 2014).

Fig. 9 HAADF-STEM images and the frequencies of the observed size scope of Ir/FeO_x with the Ir loadings from 0.01 to 2.40 wt%. **a** Ir₁/FeO_x; **b** Ir/FeO_x-0.22; **c** Ir/FeO_x-0.32; **d** Ir/FeO_x-2.40. Adapted from Lin et al. (2013a, b)



EXAFS

The EXAFS technique has been extensively used to characterize the nature of supported metal nanoparticles or clusters (Alexeev and Gates 2000; Grecor and Lytle 1980; Gates 1995; Thomas et al. 2005; Ogino 2017). The EXAFS can also be effectively utilized to evaluate the fabrication by determining the metal–metal coordination numbers. For example, it was successfully applied to evaluating the nature of Pt₁/FeO_x catalysts (Wei et al. 2014). As clearly shown in Table 2, for the catalyst 0.08% Pt/FeO_x-R200, there were a Pt–O contribution at 2.01 Å with a coordination number of 3.9 and a Pt–Fe contribution at 3.05 Å with a coordination number of 3.3. The much longer distance of Pt–Fe coordination (3.05 Å) than that in Pt–Fe alloy (2.54 Å) suggests that Pt does not directly coordinate with Fe. Instead, it coordinates with Fe via bridging O. The relatively higher coordination number of Pt–O (3.9) also supports this conclusion. Of most importance, there was no direct Pt–Pt coordination in this catalyst, suggesting that the Pt existed exclusively as isolated single atoms. When the reduction temperature was increased to 250 °C (0.08% Pt/FeO_x-R250), the EXAFS data did show the formation of Pt–Pt bonding but with a distance much longer than that of Pt–Pt distance in bulk Pt. This suggests that a certain degree of aggregation of

Pt atoms occurred during the 250 °C reduction treatment. With further increase in Pt loading to 0.75, 2.73, and 4.30 wt% while retaining the reduction temperature of 250 °C, the Pt–O coordination decreased, while the Pt–Pt metallic bonding started to occur and then steadily increased. The Pt–Pt coordination number, however, was relatively low (0.5–2.3) for the above three catalysts, indicative of the formation of very small Pt clusters or particles.

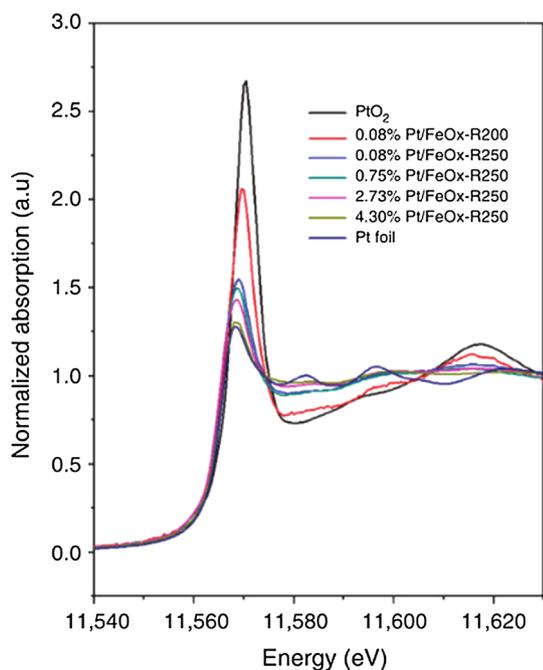
XANES

The XANES can provide information about the dispersion of single atoms, the nature of the neighboring atomic species, and their oxidation states. Figure 10 shows the normalized XANES spectra on the set of Pt₁/FeO_x catalysts (Wei et al. 2014). The white-line intensity, reflecting the oxidation state of the Pt species, increased steadily with a decrease in the Pt loading, which suggests that the Pt became more positively charged with lower Pt loading. In other words, lower Pt loading results in higher percentage of single-atom and pseudo-single-atom structures in the catalyst, and more electrons transfer from Pt to the FeO_x support. Moreover, with the same Pt loading of 0.08 wt%, the 250 °C reduction treatment resulted in lower white-line intensity than that of the catalyst with a 200 °C reduction treatment. The changing pattern for the white-line intensity is consistent with that of

Table 2 EXAFS date fitting results of Pt/FeO_x with different Pt loading. Adapted from Wei et al. (2014)

Sample	Shell	<i>N</i>	<i>R</i> (Å)	$\sigma^2 * 10^2$ (Å ²)	ΔE_0 (eV)	r-factor (%)
Pt foil	Pt–Pt	12.0	2.76	0.41	6.1	0.42
PtO ₂	Pt–O	6.0	2.00	0.41	7.2	0.56
	Pt–Pt	6.0	3.08	0.99	2.1	
4.30% Pt/FeO _x -R250	Pt–O	0.6	1.95	0.30	– 3.5	0.77
	Pt–Fe	1.5	2.52	0.82	– 3.5	
	Pt–Pt	2.3	2.62	0.82	– 3.5	
2.73% Pt/FeO _x -R250	Pt–O	1.4	2.00	0.30	6.4	0.95
	Pt–Fe	0.8	2.54	0.54	6.4	
	Pt–Pt	1.4	2.68	0.54	6.4	
0.75% Pt/FeO _x -R250	Pt–O	1.8	2.00	0.17	5.1	1.14
	Pt–Fe	0.9	2.52	0.36	5.1	
	Pt–Pt	0.5	2.73	0.36	5.1	
0.08% Pt/FeO _x -R250	Pt–O	2.0	2.01	0.26	8.4	0.13
	Pt–Fe	1.0	2.55	0.47	8.4	
	Pt–Pt _{long}	1.1	2.99	0.47	8.4	
0.08% Pt/FeO _x -R200	Pt–Fe _{long}	0.8	3.08	0.47	8.4	0.27
	Pt–O	3.9	2.01	0.11	7.4	
	Pt–Fe _{long}	3.3	3.05	1.09	7.4	

N, the coordination number for the absorber–backscatterer pair; *R*, the average absorber–backscatterer distance; σ^2 , the Debye–Waller factor; ΔE_0 , the inner potential correction. The accuracies of the above parameters were estimated as *N*, ± 20%; *R*, ± 1%; δ^2 , ± 20%; ΔE_0 , ± 20%. The data ranges used for data fitting in *k*-space (Δk) and *R*-space (ΔR) are 3.0–10.7 Å^{−1} and 1.2–3.5 Å, respectively

**Fig. 10** Normalized XANES spectra at Pt L_{III}-edge of different Pt₁/FeO_x samples. Adapted from Wei et al. (2014)

the Pt–O coordination number, providing further evidence that the electronic property of Pt can be effectively tuned by forming unique nanoscale or atomic-scale Pt structures.

Infrared spectroscopy (IR)

With appropriate probe molecules, IR can be used to evaluate the existence of single metal atoms and to quantify the percentage of the dispersed single metal atoms (Matthew and Phillip 2016; Chithra et al. 2017). The advantages of the IR technique include quantification and in situ monitoring during a catalytic reaction. The combination of this technique with HAADF-STEM, EXAFS, and XANES provides a powerful tool box for studying SACs. Stair et al. showed that IR spectroscopy with CO as a probe molecule can differentiate and quantify both Pt single atoms and nanoparticles (Kunlun et al. 2015). Recently, DRIFTS with known site-specific extinction coefficients was used to quantify the fraction of isolated single-atom Rh sites in supported Rh catalysts that consist of mixtures of Rh single atoms and nanoparticles (Lang et al. 2016). As shown in Fig. 11, for the 0.03% Rh₁/ZnO, two obvious peaks at 2087 and 2014 cm^{−1} are assigned to the symmetric and asymmetric vibration of *gem*-dicarbonyl doublet CO on positively charged Rh atoms, respectively, and another peak at 2060 cm^{−1} is attributed to the linear CO on the Rh⁰ atom. The absence of bridged CO indicates that Rh atoms are singly dispersed on the ZnO support. Studies showed that if the position of IR peaks remains the same under decreased CO coverage, these peaks could probably be attributed to CO adsorbed on a single metal atom (Cavanagh and Yates 1981). Therefore, lack of a shift

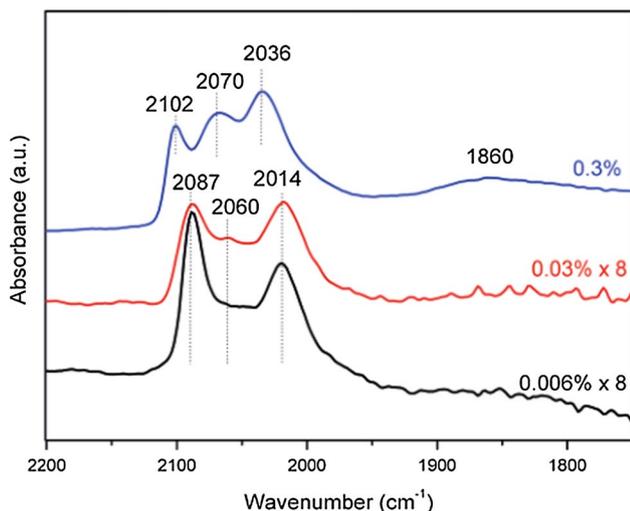


Fig. 11 DRIFT spectra of CO adsorption at 258 °C on Rh₁/ZnO catalysts with different Rh loadings. All spectra were collected after CO adsorption (10 min) and He purging (10 min). Adapted from Lang et al. (2016)

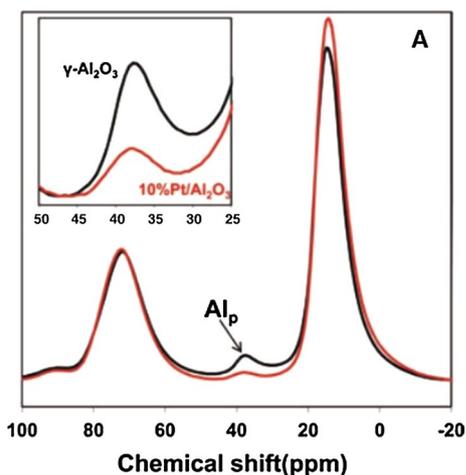


Fig. 12 ²⁷Al MAS-NMR spectra of γ -Al₂O₃ (black) and 10 wt% Pt₁/ γ -Al₂O₃ (red). Adapted from Ja et al. (2009)

for the linear Rh⁰-CO at 2060 cm⁻¹ further proves that Rh atoms are primarily isolated from each other on the support.

Nuclear magnetic resonance spectroscopy (NMR)

Solid-state magic angle spinning NMR (MAS-NMR) can provide information about the nature of metal species and binding ligands during a catalytic reaction (Zhang et al. 2012a, b). This technique has been effectively utilized to study the anchoring of single Pt atoms on γ -Al₂O₃ supports (Ja et al. 2009). As shown in Fig. 12, the spectrum of the metal-free oxide support exhibits three peaks centered at 13, 35, and 70 parts per million (ppm) chemical shifts. The two characteristic ²⁷Al NMR features of γ -Al₂O₃ at 13 and 70 ppm represent Al³⁺ ions in octahedral (Al_{octa}³⁺) and tetrahedral (Al_{tetra}³⁺) coordination, respectively. The NMR peak at 35 ppm chemical shift has been assigned to Al³⁺ ions in pentahedral coordination (Al_{penta}³⁺). Loading Pt onto the γ -Al₂O₃ support and calcining the catalyst material at 573 K results in a substantial decrease in the number of Al_{penta}³⁺ sites, as evidenced by the large drop in the intensity of the 35-ppm NMR peak. Concomitantly, the intensity of the 13-ppm NMR feature increases with the loading of Pt onto γ -Al₂O₃, which suggests the conversion of the Al_{penta}³⁺ sites into Al_{octa}³⁺. These results strongly suggest that Pt atoms bind to the Al_{penta}³⁺ sites on the γ -Al₂O₃ surface through oxygen bridges, thereby coordinatively saturating these sites.

Theoretical calculations

The theoretical DFT calculations have proved to be extremely important for understanding the fundamental mechanisms of catalysis by supported SACs (Yan et al. 2017a, b). The combined use of theoretical DFT calculations with advanced characterization techniques has provided deep insights into understanding the stability of and catalysis by supported single metal atoms. For example, Neitzel et al. (2016) investigated the stability and the reactivity of M₁

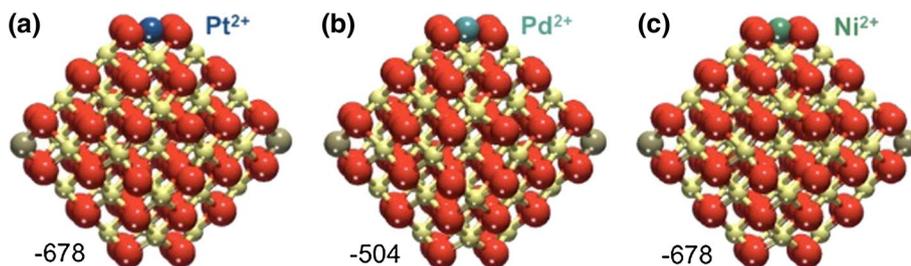


Fig. 13 Adsorption energies (kJ/mol) of **a** Pt²⁺, **b** Pd²⁺, and **c** Ni²⁺ species (with respect to free neutral atoms) in square planar coordination on the Ce₄₀O₈₀ nanoparticles. Yellow, brown, and red spheres

represent Ce⁴⁺ cations, Ce³⁺ cations, and O²⁻ anions, respectively. Adapted from Neitzel et al. (2016)

(M = Pt, Pd, and Ni) species on nanostructured CeO₂ films by DFT calculations and spectroscopy techniques (Fig. 13). They found that all the M₁²⁺ species possess higher adsorption energies than their corresponding cohesive energies in the bulk metals. While both the Pt²⁺ and Pd²⁺ species can activate H₂, the Ni–CeO₂ system does not exhibit such reactivity due to the extremely strong binding of the Ni²⁺ species. Aleksandrov et al. (2015) employed DFT calculations to predict the structure and relative stability of Pt atom on Ce₂₁O₄₂. The DFT calculations indicated that Pt²⁺ is the most stable Pt species, which coordinated in a square planar complex with four oxygen anions as ligands on small CeO₂ facets. Even under partial reduction conditions, the Pt²⁺ species were still stable. When the Pt species were located on other positions, they maintain the metallic nature and may not be stable. The use of DFT calculations should help to understand the experimentally observed phenomena and to help design better SACs.

Properties of SACs

Location and strong metal–support interactions (SMSIs)

The locations of single atoms are correlated with the anchor sites of the support. It was found that very low levels of metal loading noble metal atoms can substitutionally dope the various types of metal oxides. The substitutionally doped metal atoms may carry a positive charge and thus influence their binding strengths for reactant molecules or modulate their behavior. By using a combination of photoelectron spectroscopy, it was concluded that Pt single atoms on ceria are stabilized by the monatomic step edges. Pt segregation at steps leads to stable dispersions of single Pt²⁺ ions in planar PtO₄ moieties, which incorporate excess oxygen atoms and thus contribute to oxygen storage capacity of ceria (Dvořák et al. 2016). By utilizing a 2D titania layer with periodic 6- and 10-membered nanopores of a reconstructed SrTiO₃ (110) surface as substrate, Wang et al. (2014a, b) anchored Ni single adatoms onto the open pores and found that an in-gap state induced an upward band bending. By employing a photochemical approach to fabricating stable supported SACs, Liu et al. dispersed Pd single atoms on ethylene glycolate-stabilized ultrathin TiO₂ nanosheets (Pengxin et al. 2016). Yang et al. demonstrated that Na and K can stabilize Au single atoms along with hydroxyl and oxo groups. They have used UV-assisted methods to prepare mononuclear Au–O(OH)_x species onto titania with a loading level up to 1.2 wt% (Ming et al. 2014). The anchoring and localization of single metal atoms on high surface area supports will enable the practical applications of supported metal SACs. Different types of surface atoms and surface cation or anion vacancies

interact with the single metal atoms differently via various types of synthesis approaches.

The support plays a crucial role in the chemical activity and selectivity of the deposited nanocatalysts, as first recognized by Tauster et al. (1978) known as the SMSI in 1978. SMSIs arising from interfacial bonding are crucial to the understanding of SAC, and this not only determines whether guest metal atoms in SACs can be tightly anchored onto the support, but also plays a significant role on the subsequent catalysis. According to the nature of the interaction, SMSIs can be mainly divided into two types: one stemming from electronic defects and the other one mainly caused by surface structural defects. SMSIs of electronic defects have been proved to be capable of anchoring individual atoms tightly, either through direct M₂–M₁ bonding or through the formation of M₂–O–M₁, in which M₁ and M₂ represent the supported metal atom and the metal cation of the support, respectively. The second type of SMSI, namely structural defects, can be surface steps, coordinatively unsaturated sites, surface vacancies, or other types of surface defects. Owing to the advantage of multiple bonding with more than one adjacent oxygen atom, some vacancies on specific supports have been found to be superior anchoring sites for single atoms, such as the aluminum vacancies of g-Al₂O₃ and the iron vacancies on Fe₂O₃ for Pt atoms, and the zinc vacancies of ZnO for Au atoms.

Geometric and electronic effects

Supported SACs possess unique geometric and electronic properties caused by the special locations of single atoms and SMSIs. A straightforward geometric effect of single atoms is that SACs make full use of all active metal atoms, which is the primary motivation for reducing metal size to atomic level. Another geometric effect of the SACs is homogenized active sites, which are all well defined and atomically distributed on the supports, resulting in an identical geometric structure of each active center, similar to that of a homogeneous catalyst. Meanwhile, since only single-atom metal active sites are available in SACs, different catalytic mechanism might take place. For example, contiguously located Pd sites function as the active sites for the elementary step of N₂O decomposition, while the rate-determining step was found to have been changed by forming Pd single atoms on a Au surface (Wei et al. 2012). Supported single atoms are usually more reactive due to their unsaturated coordination environment. Their electronic structures are much more volatile due to their coordinated environments. The bonding of single atoms with the uncapped sites on the supports leads to charge transfer between single atoms and the support owing to different chemical potentials. As a result, the anchored single atoms usually carry some charge, which was verified by various spectral measurements and

computational modeling (Simon et al. 2007; Kwang et al. 2009; Zhang et al. 2005; Shapovalov and Metiu 2007; Song et al. 2013). On the other hand, the conjunction of single metal atom with the surface groups of supports also leads to the bonding or coupling of quantum levels of single metal atoms with surface species. Taking Pt₁/FeO_x as an example (Qiao et al. 2011), the calculated Bader charges show that Pt atoms are positively charged when anchored on FeO_x and it was found that the discrete 5*d*-orbitals of Pt atom are mixed considerably with the O_{2*p*} band and evolved to *d*-band.

Applications of SACS

Supported noble metal nanoparticles and nanoclusters are among the most important catalysts that enable many critical technologies, for example, environmental remediation and energy production (Wang et al. 2015a, b, c; Jia and Wang 2015; Liu et al. 2014; Zhou et al. 2017). In recent years, SACS have also demonstrated notable catalytic performances in various reactions, such as oxidation reactions, hydrogenation reactions, dehydrogenation reactions, water–gas shift reaction, reforming reactions, as well as electrocatalysis and photocatalysis reactions. In many cases, SACS are catalytically active and can be extremely stable during catalytic reactions. Below, some representative research, as well as the advances of single-atom catalysis, is summarized.

Oxidation reactions

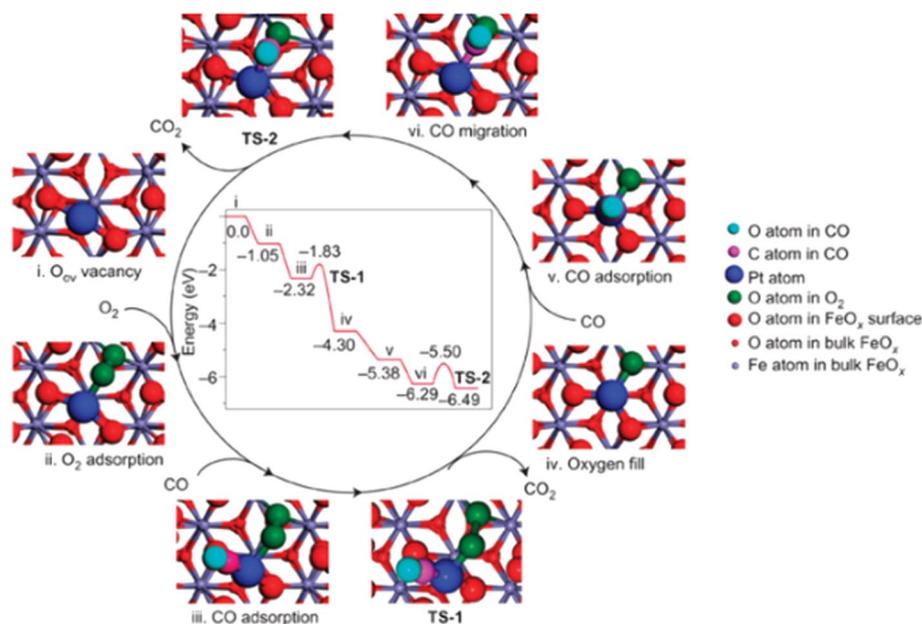
SACS have demonstrated great potential in a variety of oxidation reactions, including CO (Kunlun et al. 2015; Qiao

et al. 2011; Mao et al. 2014; Melanie et al. 2013; Liang et al. 2014; Long et al. 2016; Lin et al. 2013a, b; Song et al. 2013; Li et al. 2014), preferential oxidation of CO (Kuo et al. 2012; Qiao et al. 2015a, b) HCHO (Zhiwei et al. 2012; Pingping et al. 2014), NO (Narula et al. 2014), glucose (Zhang et al. 2014), methanol (Sun et al. 2013), ethanol (Songhai et al. 2012), methane (Guo et al. 2014), and formic acid (Sungeun et al. 2016; Sungeun and Hyunjoon 2013). In the following, we will discuss a few selected examples to illustrate the broad applications of supported single metal atoms for oxidation reactions.

CO oxidation

Low-temperature CO oxidation is of both fundamental and practical importance in catalytic chemistry due to the impending demand of environmental protection and the removal of CO contaminations from H₂-rich fuel gases for polymer electrolyte fuel cells among many other industrial processes. SAC of Pt₁/FeO_x could provide isolated and positively charged Pt atoms, in turn capable of largely lowering the CO adsorption energy (Qiao et al. 2011). This SAC exhibited excellent stability and high activity for both CO oxidation and preferential oxidation. Possible pathways of the CO oxidation were proposed, as shown in Fig. 14. After pre-reduction by H₂, the stoichiometric hematite surfaces near the Pt atoms are reduced partially to an oxygen vacancy (step i), which can adsorb O₂. In this case, the oxygen coordination number of Pt changes from three to two. The adsorbed oxygen (O_{2,ad}) is well activated on Pt single atoms (step ii). The binding energy of the adsorption of CO on the single Pt atoms is 1.27 eV

Fig. 14 Proposed reaction pathways for CO oxidation on the Pt₁/FeO_x catalyst. Adapted from Qiao et al. (2011)



(step iii). The calculated activation barrier for reaction of $\text{CO}_{\text{ad}} + \text{O}-\text{O}_{\text{ad}} \rightarrow \text{CO}_2 + \text{O}_{\text{ad}}$ (TS-1) is 0.49 eV. After the release of the CO_2 , the surface oxygen vacancy is healed by the remaining O_{ad} atom, which restores the Pt-substituted stoichiometric hematite surfaces (step iv). When the second CO molecule is adsorbed on Pt (step v), a new reaction of $\text{CO}_{\text{ad}} + \text{O}-\text{O}_{\text{ad}} \rightarrow \text{CO}_2 + \text{O}_{\text{vac}}$ occurs (step vi and TS-2). The calculated barrier of this reaction is 0.79 eV. After releasing the second CO_2 , the Pt-embedded stoichiometric surface is

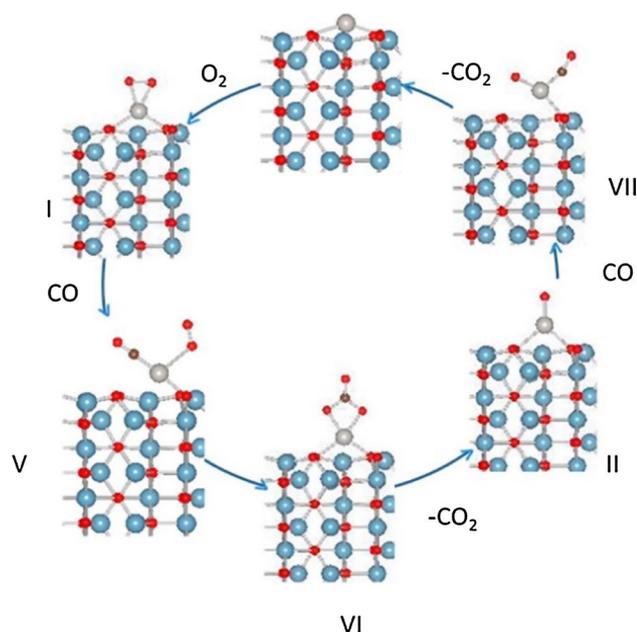


Fig. 15 Pathway for CO oxidation on single Pt atoms supported on the (010) surface of $\theta\text{-Al}_2\text{O}_3$ (oxygen: red, aluminum: light blue, platinum: light gray, and carbon: brownness). Adapted from Melanie et al. (2013)

reduced again to form a new oxygen vacancy (step i). This multistep procedure thus finishes the catalytic cycle. The two CO oxidation reactions of $\text{CO}_{\text{ad}} + \text{O}-\text{O}_{\text{ad}}$ and $\text{CO}_{\text{ad}} + \text{O}_{\text{ad}}$ both follow Langmuir–Hinshelwood mechanisms.

Narula and co-workers studied CO oxidation on single Pt atoms supported on $\theta\text{-Al}_2\text{O}_3$ and proposed different pathway based on their experimental results and theoretical calculations (Melanie et al. 2013). First of all, the supported Pt single-atom preferred to bond to O_2 rather than CO. Then, CO bonded with the oxygenated Pt atom and formed a carbonate then dissociates to liberate CO_2 , leaving an oxygen atom on Pt. Finally, the catalyst was regenerated through subsequent reaction with another CO molecule, as shown in Fig. 15. The pathway proposed was convincing because strong evidence of CO_3 coverage that ought to occur was found. The proposed mechanism of CO oxidation is very different from that on Pt_1/FeO_x where the oxygen vacancies on the support surface play an important role.

Li et al. investigated CO oxidation catalyzed by single Au atoms supported on thoria (Au/ThO_2) (Long et al. 2016). The results revealed a new mechanism of CO oxidation on a gold adatom supported by ThO_2 (111), where O_2 is adsorbed only at the Th site on the surface, and the gas-phase CO then reacts directly with the activated O_2^* to form CO_2 , which is the rate-limiting step, with a barrier of 0.46 eV (Fig. 16). It was found that CO oxidation can occur without CO and O_2 co-adsorption on Au, which was previously considered a key intermediate. The results provide new insights into CO oxidation on isolated gold atoms supported by the 5f-element compound ThO_2 (111). This mechanism can help clarify the catalytic cycle of CO oxidation, support the design of high-performance low-cost catalysts, and elucidate the redox properties of actinide oxides.

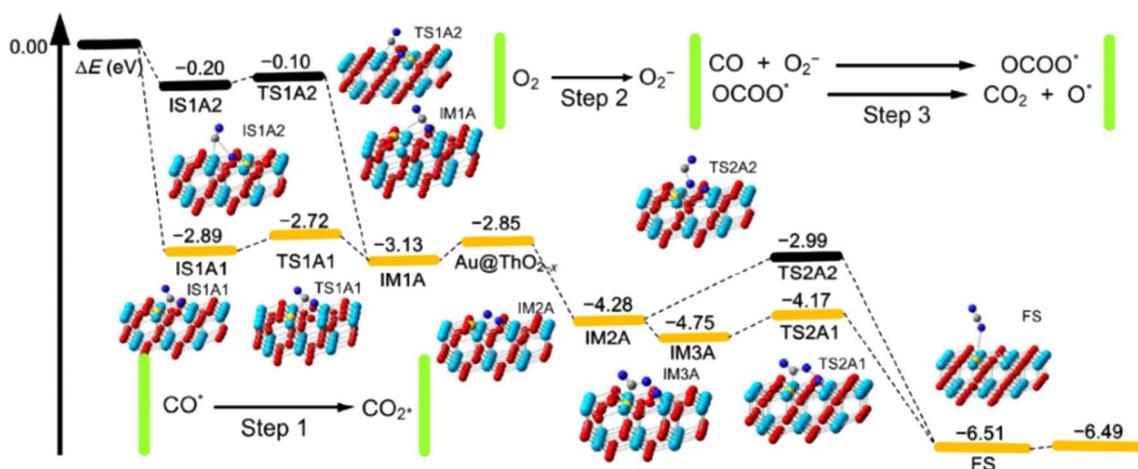


Fig. 16 Calculated potential energy profile of CO oxidation on Au-doped ThO_2 (111) (oxygen of ThO_2 : red, thorium: light blue, gold: yellow, carbon: light gray, and adsorbed oxygen: blue). Adapted from Long et al. (2016)

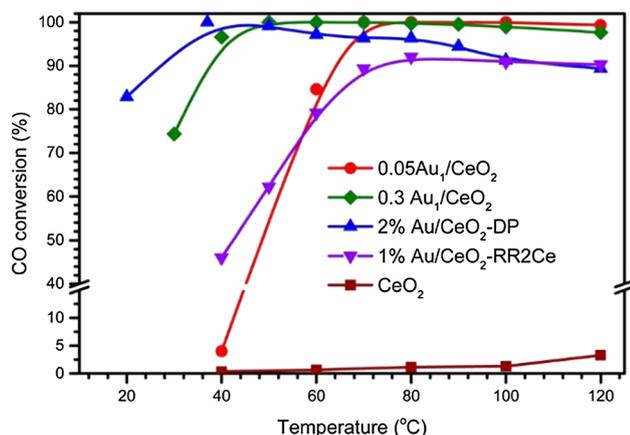


Fig. 17 CO conversion as a function of reaction temperature for PROX on Au/CeO₂. Reaction condition: 1 vol% CO + 1 vol% O₂ + 40 vol% H₂ balanced with He. Adapted from Qiao et al. (2015a, b)

Preferential oxidation of CO

Preferential oxidation of CO (PROX) in H₂-rich stream is critical to the production of clean H₂ for the H₂-based fuel cells, which provide clean and efficient energy conversion. Development of highly active and selective PROX catalysts is very desirable but proved to be extremely challenging. As shown in Fig. 17, Qiao et al. (2015a, b) reported that CeO₂-supported Au single atoms (Au₁/CeO₂) are highly active, selective, and extremely stable for PROX with > 99.5% CO conversion over a wide temperature range, including the working temperature of proton exchange membrane fuel cells. The high CO conversion realized at high temperatures is attributed SAC's unique property of being unable to dissociatively adsorb H₂ and thus has a low reactivity toward H₂ oxidation. As Au clusters or nanoparticles significantly oxidize H₂ at temperatures > 80 °C, they are not fit for PROX reactions with high temperature. This strategy was proved in general and can be extended to other oxide-supported Au atoms (e.g., Au₁/FeO_x), which may open a new window for the efficient catalysis of the PROX reaction.

NO oxidation

Oxides of nitrogen (NO_x) are highly reactive gases that are emitted from cars, trucks, and buses, power plants, and off-road equipment. These oxides are known to have adverse effects on the human respiratory system. The abatement of nitrogen oxides generally involves an oxidation step to convert them all to NO₂ which can then be reduced to nitrogen. NO oxidation on supported Pt single atoms has been studied (Narula et al. 2014). The first-principles DFT modeling suggested that NO oxidation is feasible on fully oxidized single θ -Al₂O₃-supported Pt atoms via a modified

Langmuir–Hinshelwood pathway, which is in contrast to the known decrease in NO oxidation activity of supported Pt with decreasing Pt particle size believed to be due to increased Pt oxidation. Experimental data indicate that remarkable NO oxidation activity was obtained by the θ -Al₂O₃-supported Pt single atoms (Fig. 18). A comparison of turnover frequencies of single supported Pt atoms with those of Pt particles for NO oxidation shows that single supported Pt atoms are as active as fully formed platinum particles. The overall picture of NO oxidation on supported Pt is that NO oxidation activity decreases with decreasing Pt particle size but accelerates when Pt is present only as single atoms.

Hydrogenation and dehydrogenation reactions

In addition to oxidations, SACs have been widely used in various hydrogenation and dehydrogenation reactions, such as hydrogenation of nitroarenes (Wei et al. 2014), styrene (Kyriakou et al. 2012), acetylene (Guang et al. 2017a, b; Guang et al. 2015; Pei et al. 2014), 1,3-butadiene (Huan et al. 2015; Zhang et al. 2005), 1-hexyne (Gianvito et al. 2015), acrolein (Aich et al. 2015), alkynol (Crespo-Quesada et al. 2011), 3-nitrostyrene (Wei et al. 2014), and dehydrogenation of formic acid (Matthew et al. 2017; Cao et al. 2015a, b), and propane (Matthew et al. 2017). SACs have exhibited impressive catalytic performances. For example, by anchoring individual Pd atoms onto highly porous C₃N₄, an excellent and thermally stable catalyst was synthesized and used to perform catalytic hydrogenations including the conversion of 1-hexyne to 1-hexene, selectively converting the C≡C triple bonds without degrading the C=C double bonds (Fig. 19) (Huan

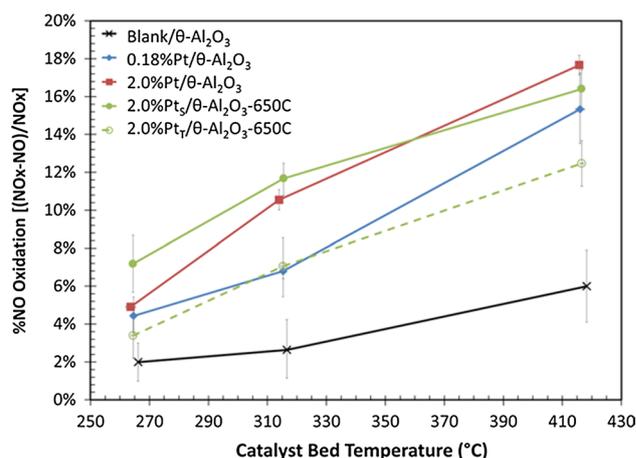
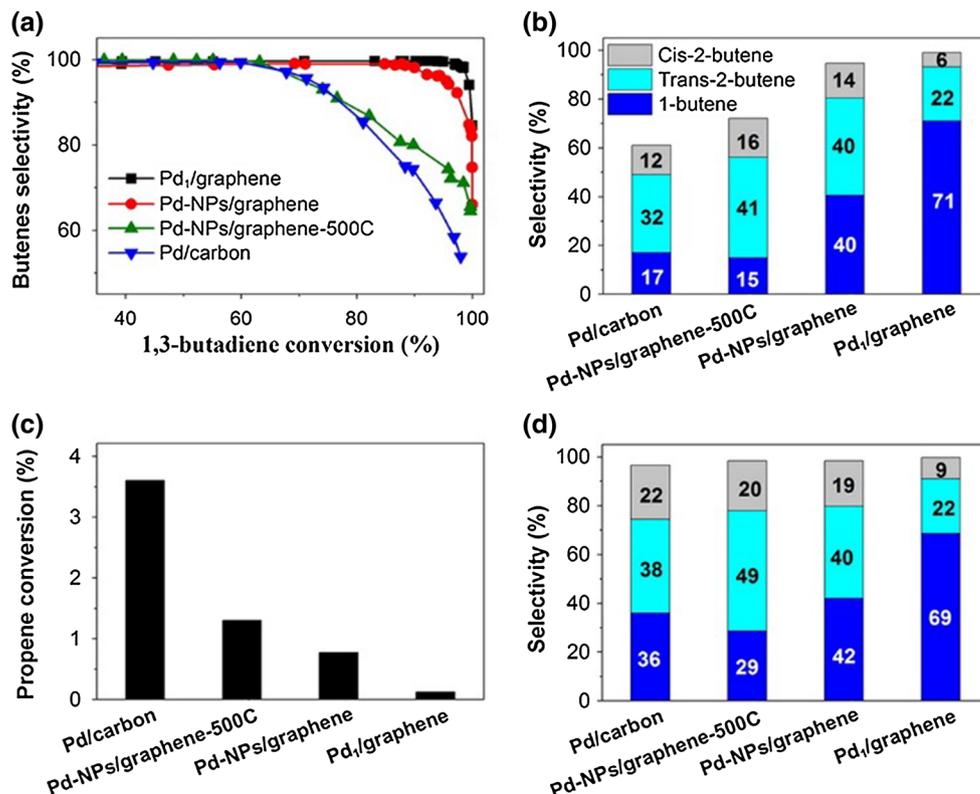


Fig. 18 Steady-state plots of average NO oxidation to NO₂ for blank θ -Al₂O₃ and catalysts 0.18%Pt/ θ -Al₂O₃, 2.0%Pt/ θ -Al₂O₃, 2.0%Pt₅/ θ -Al₂O₃-650C, and 2.0%Pt₁/ θ -Al₂O₃-650C. Error bars indicate min/max values. Adapted from Narula et al. (2014)

Fig. 19 Catalytic performances of Pd₁/graphene, Pd-NPs/graphene, Pd-NPs/graphene-500C, and Pd/carbon samples in selective hydrogenation of 1,3-butadiene. **a** Butenes selectivity as a function of conversion by changing the reaction temperatures; **b** distribution of butenes at 95% conversion. Propene conversion (**c**) and distribution of butenes (**d**) at 98% 1,3-butadiene conversion in hydrogenation of 1,3-butadiene in the presence of propene. Adapted from Huan et al. (2015)

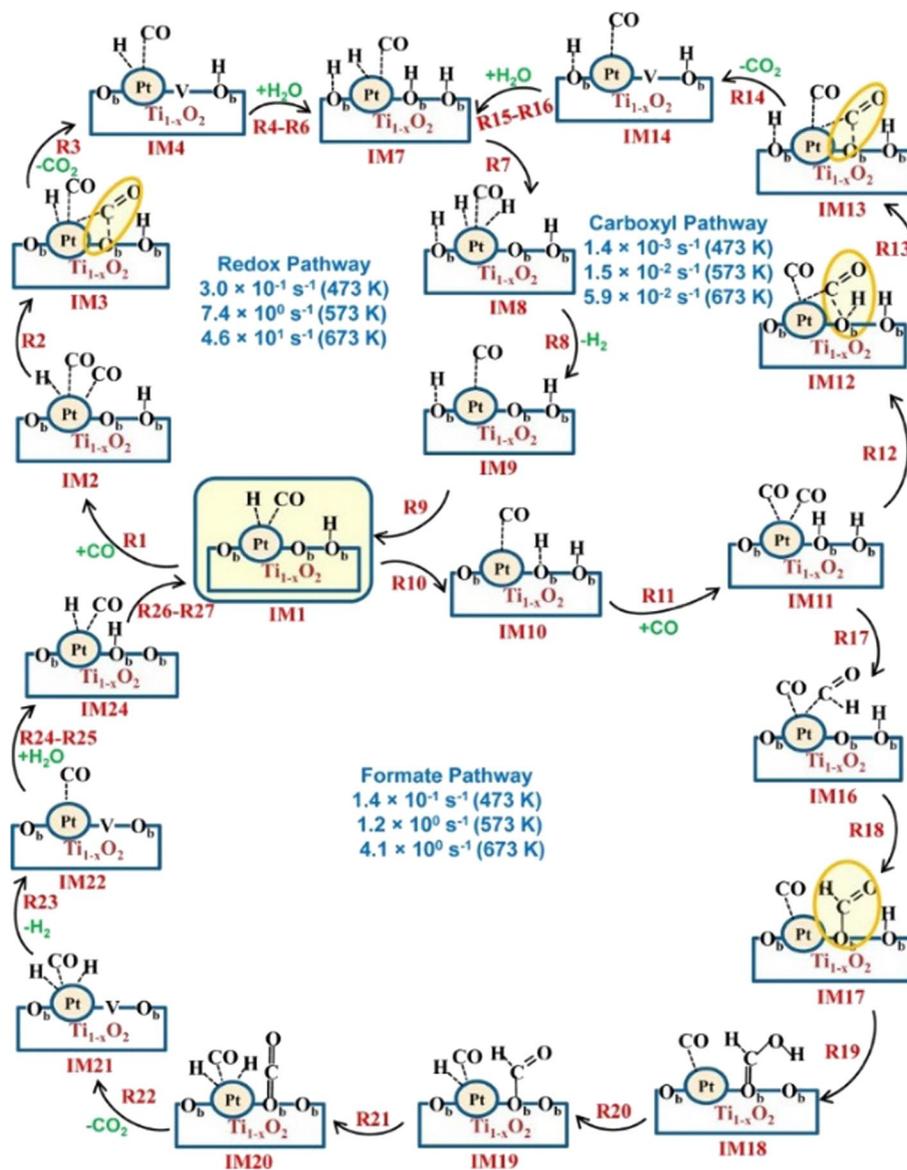


et al. 2015). By placing isolated Pd atoms on a Cu surface, one can substantially lower the energy barrier to both dissociation of H₂ molecules on Pd atoms and the subsequent desorption of the product molecules from the Cu metal surface (Guang et al. 2017a, b). Such a facile hydrogen dissociation on Pd atom sites, spilling over to Cu sites, and weak binding of Cu to the product molecules allow for selective hydrogenation of styrene and acetylene compared to using pure Cu or Pd metal alone. By stabilizing single Pt atoms on FeO_x support, highly active, chemoselective, and reusable catalysts was obtained for the hydrogenation of various nitroarenes (Wei et al. 2014). For hydrogenation of 3-nitrostyrene, the catalyst yields a turnover frequency of ~ 1500 h⁻¹, which is 20 times higher than the best result reported in the literature, and a selectivity to 3-aminostyrene close to 99%, the best result ever achieved over platinum group metals. The superior performance can be attributed to the presence of positively charged platinum centers and the absence of Pt-t metallic bonding, both of which favor the preferential desorption of nitro groups. The design of a series of Cu-supported Pt SACs and the application of these to the selective hydrogenation of 1,3-butadiene to 1-butene are further proof of the unique catalytic applications of manipulating atomic species to achieve desired catalytic reactions (Lucci et al. 2015).

Water–gas shift reaction (WGS)

The WGS reaction ($\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$), which is of great significance in producing H₂-rich fuel gas streams for fuel cell and other applications, has been shown to occur on single metal atoms (Kunlun et al. 2015; Yang et al. 2013a, b; Sara et al. 2014; Hongling et al. 2017; Sun et al. 2017; Flytzani-Stephanopoulos 2014; Yang et al. 2015; Yang and Flytzani-Stephanopoulos 2017). Zhang et al. reported the preparation and characterization of Ir₁/FeO_x SAC, the activity of which is 10 times higher than its cluster or nanoparticle counterparts and is even higher than those of the most active Au- or Pt-based catalysts (Lin et al. 2013a, b). The Ir single atoms seem to greatly enhance the reducibility of FeO_xs and generation of oxygen vacancies, leading to the excellent performance of the Ir₁/FeO_x SAC for WGS. Flytzani-Stephanopoulos research group has devoted interests to the investigation of catalysts with isolated single sites for the WGS reaction (Yang et al. 2013a, b, 2015; Flytzani-Stephanopoulos 2014; Fu et al. 2003). They proposed that the intrinsic activity of the M₁-O_x(OH)-S site, where M₁ is a metal ion and S is a support, is the same for any support. The support effect is indirect, through its carrying or binding capacity for the active sites. Heyden et al. reported that a positively charged single Pt atom on TiO₂ (110) can exhibit a very

Fig. 20 Reaction network of various WGS reaction steps on a positively charged Pt atom supported on a $\text{Ti}_{1-x}\text{O}_2$ (110) surface. Adapted from Sara et al. (2014)



high activity for the WGS reaction under low temperature (Salai and Andreas 2017).

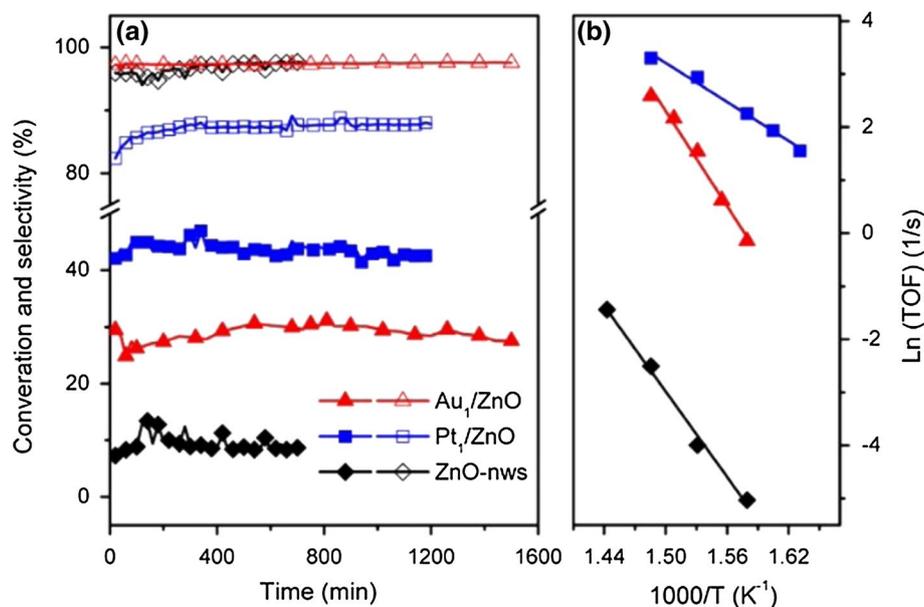
Possible reaction pathways for the WGS are proposed, containing the redox, associative carboxyl, and formate pathways (Fig. 20). The classical redox pathway is the dominant pathway in the temperature range of 473–673 K and that high turnover frequencies are possible for this active site. The formate pathway with redox regeneration is preferred over the carboxyl pathway with redox regeneration, and its rate is very close to that of the classical redox pathway at temperatures below 573 K. Single Pt^{2+} sites stabilized on a reducible surface such as TiO_2 (110) are active for the WGS at low temperatures, where the formation of oxygen vacancies on the TiO_2 surface plays a significant role in the WGS activity. Furthermore, the single Pt^{2+} sites stabilized on TiO_2 (110) with CO and H as ligands exhibit characteristics

similar to those of homogeneous catalysts and, thus, can possess the combined advantages of both homogeneous and heterogeneous catalysts.

Reforming reactions

Gu et al. prepared the supported single Pt_1/Au_1 atoms for methanol steam reforming (Xiang-Kui et al. 2014). The isolated precious metal atoms including Pt_1 and Au_1 together with coordinated lattice oxygen embedded onto ZnO surfaces provide single, stable active sites for methanol steam reforming. DFT calculations revealed that the catalysis of the single precious metal atoms with coordinated lattice oxygen stems from their stronger binding toward the intermediates, lowering reaction barriers, changing on the reaction pathway, and thus enhancing the activity (Fig. 21). The

Fig. 21 **a** Methanol conversion (solid) and CO₂ selectivity (open) as a function of reaction time at 390 °C on Au₁/ZnO (red triangle), Pt₁/ZnO (blue square) catalysts, and the pristine ZnO nanowires (black diamond); **b** corresponding Arrhenius plots of the reaction rate Ln (TOF) (s⁻¹) versus 1/T for the MSR reaction. Adapted from Xiang-Kui et al. (2014)



measured turnover frequency of single Pt₁ sites was three orders of magnitude higher than the pristine ZnO. Besides, the activity of the Pt₁/ZnO is much higher than that of the Au₁/ZnO, and the CO selectivity of the Pt₁/ZnO is very different from that of the Au₁/ZnO as well, clearly demonstrating that the performance of the metal SACs strongly depends on the right combination of the metal and the support.

Electrocatalysis

Electrocatalysis, as a branch of heterogeneous catalysis, mainly occurs at the solid–liquid interface, where reactants accept or lose electrons at the cathode or anode reaction, respectively. Besides surface configuration, chemical composition, and electronic structure, some other important issues such as material conductivity, bi-continuity, and solvent effects must be taken into consideration when designing electrocatalysts, which ought to be stable enough when continuously working in practical conditions. SACs have been intensively studied for some heterogeneously catalyzed reactions, as mentioned above. The high activity and selectivity of SACs are desirable for electrocatalysis and instability issues could be alleviated when single atoms are tightly anchored to the host matrix (Zhu et al. 2017; Liang et al. 2017a, b).

One example of the use of SAC in electrocatalysis was reported in 2015 by Fei et al. in which the SAC was prepared by deposition of Pt atoms on N-doped graphene. The SAC has been proved to be an effective and durable catalyst for the electrocatalytic water splitting reaction in both acid and base media (Fei et al. 2015). The electrocatalytic performance of the Co₁/N-doped graphene proved to be excellent with an intrinsic activity per Co atom. The Co–N interaction

is critical to creating the Co–N active sites. This excellent catalytic performance, maximal efficiency of atomic utility, scalability, and low cost for the preparation make this catalyst a promising candidate for water splitting applications. Shi et al. demonstrated the use of Pt₁/FeO_x in photovoltaics, as the counter electrode (CE) in dye-sensitized solar cells (DSCs) (Yantao et al. 2014). Compared with conventional CEs, the SAC-based CE exhibited much better activity and reversibility for the catalytic reduction of triiodide (I₃⁻) into iodide (I⁻). Pt₁/FeO_x with an 0.08 wt% Pt loading exhibited effective atom utilization, and the PCE of its DSCs is double that of bare FeO_x-based DSCs. Using such Pt₁/FeO_x, high PCEs of up to 9.03% were achieved, approaching that of 9.44%, which has been achieved by DSCs based on sputtering Pt. Additionally, Pt₁/FeO_x exhibited good stability in the liquid electrolyte system of DSCs. By preparing highly porous zeolite-templated carbon with large amounts of S functionalities (17 wt%) and highly curved three-dimensional networks of graphene nanoribbons, high loading levels of Pt single atoms (5 wt%) have been achieved (Choi et al. 2016). In the oxygen reduction reaction, the atomically dispersed Pt catalyst selectively catalyzes a two-electron oxygen reduction reaction (ORR) pathway producing H₂O₂, rather than the conventional four-electron ORR pathway producing H₂O (Fig. 22).

Photocatalysis

The research and applications of SACs are rapidly being extended. In 2014, Yang and co-workers for the first time reported the use of SACs of M₁/TiO₂ in photocatalytic hydrogen evolution, where M is an isolated atom of Pt, Pd, Rh, or Ru strongly anchored to the support (Xing

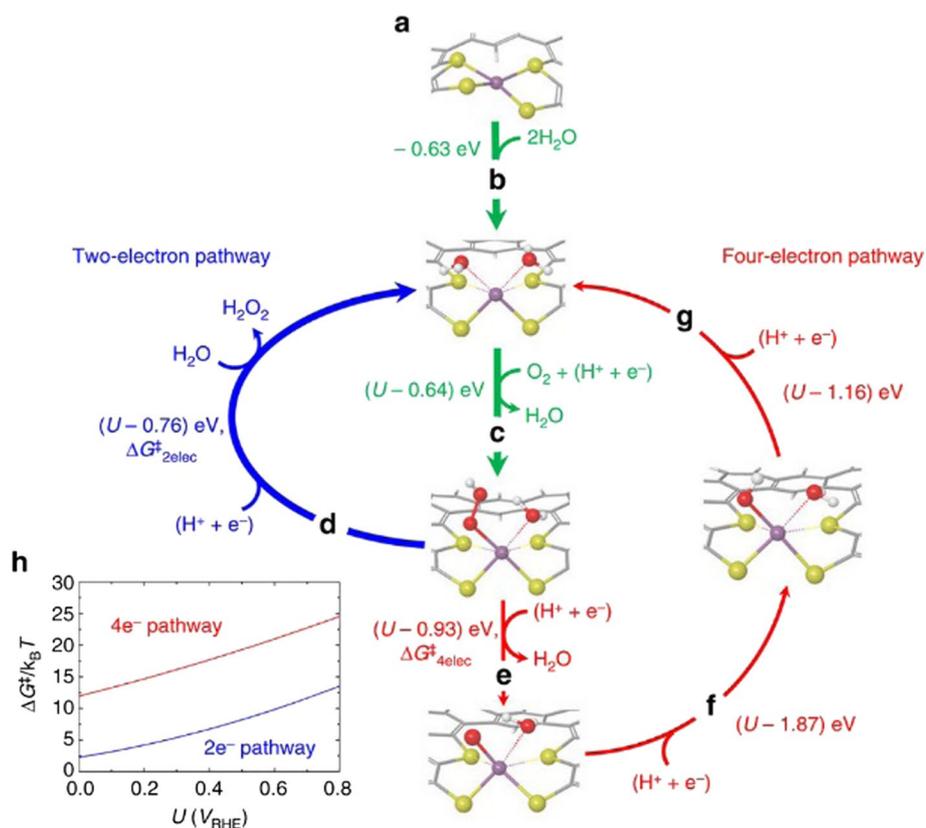
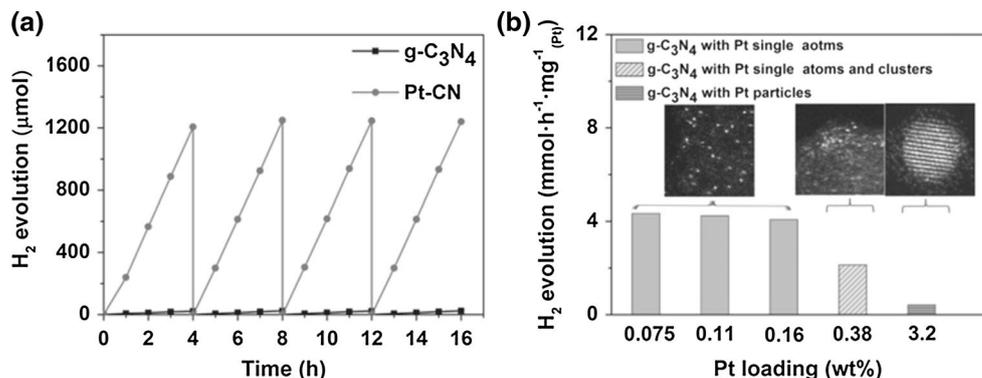


Fig. 22 (a) Atomically dispersed Pt (purple) complexed with four sulfur-containing moieties consisting of two thiophene and two thiolate groups that are covalently bonded to a carbon framework. (b) Activation of the Pt center by substituting two S of thiophene-like moieties with two O of water molecules. (c) First reduction of an O_2 via proton-coupled electron transfer (PCET), forming OOH. This is a shared elementary step of the two- and four-electron pathways. (d) Two-electron pathway: H_2O_2 formation by the second PCET and the subsequent substitution of an H_2O_2 molecule with an outer-sphere H_2O molecule, recovering the initial state where Pt is complexed with

two thiolates and two waters. (e) Four-electron pathway: H_2O formation by the second PCET involving O–O bond dissociation. (f) Four-electron pathway: OH formation by the third PCET to the O atom. (g) Fourth PCET to the OH forms an inner-sphere H_2O , recovering the initial state where Pt is complexed with two thiolates and two waters. (h) Calculated kinetic barriers of the second PCET steps for the two-electron pathway (blue) and the four-electron pathway (red) using Marcus kinetic theory. (C: gray, H: white, S: yellow, O: red, and Pt: purple). Adapted from Choi et al. (2016)

Fig. 23 Photocatalytic H_2 evolution performance. **a** Photocatalytic H_2 generation activity of $\text{g-C}_3\text{N}_4$ and Pt-CN. **b** Photocatalytic activity comparison of $\text{g-C}_3\text{N}_4$ with various Pt contents normalized to per Pt atom. Adapted from Xiaogang et al. (2016)



et al. 2014). As novel photocatalysts, M_1/TiO_2 illustrated not only excellent stability for H_2 evolution, but also a 6–13-fold increase in photocatalytic activity compared with the metal clusters loaded onto TiO_2 . By embedding

Pt single atoms into 2D porous $\text{g-C}_3\text{N}_4$ as co-catalyst, a remarkable performance for photocatalytic H_2 evolution has been realized, which is 8.6 times higher than that of Pt nanoparticles and nearly 50 times of that for bare $\text{g-C}_3\text{N}_4$

(in Fig. 23) (Xiaogang et al. 2016). The cooperation of single-atom Pt in $g\text{-C}_3\text{N}_4$ provides a new strategy to modulate the electronic structure, resulting in a longer lifetime of photogenerated electrons due to the isolated single Pt atoms induced, intrinsic change in the surface trap states, eventually leads to tremendously enhanced photocatalytic H_2 generation performance. It was believed that the single-atom co-catalyst strategy will provide a promising way to reduce the high cost of noble metals and pave a new avenue for the development of highly efficient co-catalysts.

Summary and prospective

The utilization of SACs provides vast opportunities for applications in heterogeneous catalysis. SACs not only improve the utilization efficiency of metals but also provide an alternative strategy to tune the activity and selectivity of catalytic reactions. It is very encouraging that our understanding of SACs has been further promoted thanks to substantial works on sample preparation, characterization, and mechanism interpretation. Various synthetic methods including the mass-selected soft-landing technique, ALD, wet chemistry, and other methods have been developed to prepare supported SACs. This wide range of techniques has enabled the demonstration of SACs on a wide range of support materials. Advanced characterization techniques such as STEM, AFM, EXAFS, XANES, DRIFTS, and NMR, along with the theoretical DFT calculations, have been used to study SACs. These techniques have proved invaluable for verifying the atomic nature of the catalysts and preferred binding sites. However, great challenges remain, including controllable and facile preparation of SACs, robust stabilization of the single atoms on the support, comprehensive understanding and tuning of the SMSIs, and rational and precise design of active sites in SACs. More efforts are needed from synthesis to properties and practical applications of SACs. It is expected that with innovative synthetic strategies, advanced characterization tools, and theoretical calculations we can make significant progress in understanding the fundamental properties of supported single metal atoms and realize the ultimate goal of manipulating individual atoms for function.

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